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EXECUTIVE SUMMARY

This executive summary represents the finding of Environment impact assessment (EIA) of Paper Mill by M/s Jahangir Packages (Pvt.) Ltd at Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore. The main objective for this paper industry is to manufacture high quality paper to fulfill the demand of local market.

1.1 TITLE & LOCATION OF PROJECT

Paper Mill by M/s Jahangir Packages (Pvt.) Ltd at Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore.

1.2 NAME OF PROPONENT

Sannan Jahangir S/O Fayyaz Ahmad

Address: House No: G-43, Mohalla Wapda City Canal road, Tehsil & District Faisalabad.

CNIC NO: 33100-4695583-7

1.3 NAME OF ORGANIZATION PREPARING THE REPORT

The Proponent of Paper Mill by M/s Jahangir Packages (Pvt.) Ltd has engaged Environtech Consultants (Private) Limited at office no. 11, Second Floor, Centre Point Plaza, Main Boulevard, Gulberg-III, Lahore.

Table 1: Salient features of project

Salient features of project		
1.	Total Area	48 Kanal 3 Marla
2.	Cost of the project	Pkr/- 92 million approx.
3.	Capacity of project	1500 tons per month
4.	Location of project	31.277652, 74.193110
5.	Nature of area	Agricultural area
6.	Present status of land Use	Constructed Plot
7.	Land use in the surroundings of project site.	The surroundings are: North Road South Industry East Industry West Open Area
8.	Raw material	Waste Paper
9.	Product	Recycled Paper

10.	Description of proposed project	The proposed project is the construction of paper manufacturing industry.
11.	Nearby emergency services i.e. Hospital, police station, rescue, fire brigade etc.	THQ Hospital (5.6 Km) Rescue 1122 (4.4 Km) Police Station (4.5 Km)
12.	Water Source	Ground water
13.	Status of Project	Constructed Land
14.	Source of Power	WAPDA (LESCO)

1.4 A BRIEF OUTLINE OF PROPOSAL (TYPE, PROCESS, TECHNOLOGY AND LAND REQUIREMENTS)

As per Punjab Environmental Protection Act 1997 (amended 2012) and Initial Environmental Examination (IEE) & Environmental Impact Assessment (EIA) Regulations, 2022 proposed project falls under Category B (5) "**Paper and paperboard, paper pulping, paints and dyes**" mentioned in **Schedule-II**. Thus, requires an EIA.

The current project is about establishment of paper manufacturing industry from waste paper. Site selected for proposed project located in Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore and under the lease agreement. It is an environmentally friendly project which will produce quality papers from waste. The estimated project cost is **PKR 92 million approx.**, and capacity of the proposed enhancement will be 1500 tons per month. Beyond this scope no other development activities have been covered under this EIA study.

1.5 THE MAJOR IMPACTS & RECOMMENDATIONS FOR MITIGATION MEASURES

The potential impacts associated with the operation activities Included: increase in water consumption; surface water contamination, air pollution from vehicle; vehicle movement, noise and disturbance, soil contamination and waste generation.

Proposed installations are automated machineries to be laid on concrete fortifications. The machinery installation does not require water while only water use will be during washing and domestic activities. Water conservation practices will be utilized to reduce the overall water consumption during proposed project activities. Surface or groundwater quality may deteriorate if pollutants are mixed with surface runoff during rain and carried to water resources in the vicinity or seeped in the ground. The impermeable septic tank will prevent untreated sewage from polluting surface water.

The ambient air quality of the area can be affected by exhaust emissions, vehicles and combustion process in construction equipment. The pollutants can seriously impair human health and ecological environment and other materials. The emissions include sulphur dioxide, oxides of nitrogen, carbon monoxide, carbon dioxide, and particulates. The emission levels depend on the type and size of activity, the type and quality of fuel and the manner in which it is burned. A significant impact will be interpreted if the concentration of pollutants in the ambient air exceeds the PEQS or recognized international guidelines for ambient air quality.

All vehicles, equipment and machinery will be properly tuned and maintained to minimize emissions. Cleaner fuels if required (less 1% Sulphur content) will be preferred to procure. Monitoring of Ambient air parameters and emissions should be carried out on to ensure compliance with the PEQS.

Noise has the potential to cause an impact to nearby communities and working personnel. To avoid the impact of noise, it will be ensured that, vehicles and other potentially noisy equipment used are in good condition. The noise level monitoring results would be compared with Punjab Environmental Quality Standards (PEQS) for Noise to meet the permissible limits. All on-site personnel will use required personal protective equipment (PPE) in high noise areas that will be clearly marked.

All the waste generated during installation activities will be disposed-off through implementation of an effective waste management plan to ensure that any impact resulting from waste generation shall be minimal. The recyclable waste will be sold to waste contractors, as per waste management plan. No hazardous chemical will be uncontrollably discharged into the Environment.

Table 2: Impacts and mitigation measures

Environmental Aspect	Potential Impacts	Mitigation Measures
Water Resources	Depletion in groundwater, contamination of water resources by surface runoff, spillage of fuel	<ul style="list-style-type: none"> ▪ Water extraction will be kept at minimum and water conservation measures will be practiced. ▪ Sewerage Wastewater from project site will be directed to settling tanks. ▪ Fuels and lubricants will be stored in covered and with bund walls, underlain with impervious lining. ▪ Spill prevention plan shall be followed to mitigate any kind of spill.
Air Quality	Dust, combustion emissions, vehicular emissions used for project- related activities.	<ul style="list-style-type: none"> ▪ Water will be sprinkled daily on all exposed surfaces to suppress emission of dust. ▪ Regular maintenance of project vehicles and equipment to ensure that engines are in sound working condition to minimize air emissions. ▪ Use of cleaner fuels for combustion ▪ Ambient monitoring should be carried out to ensure compliance with the PEQS.
Noise	Disturbance to the site workers, Nuisance for surrounding communities and wildlife	<ul style="list-style-type: none"> ▪ Proper maintenance of vehicles and potentially noisy equipment. ▪ Minimize/avoid unnecessary use of noisy machinery. ▪ Blowing of horn will be prohibited. ▪ Provision of Personal Protective Equipment (PPE) to the on-site personnel in high noise areas.
Solid Waste	Soil contamination, air pollution, odor, health hazards, aesthetic issues	<ul style="list-style-type: none"> ▪ Recyclable material will be separated at source and will be recycled as the proposed unit is paper manufacturing unit. ▪ Records of all waste generated during the project activity period will be maintained. Quantities of waste disposed, recycled, or reused will be logged on a waste tracking register. ▪ Training will be provided to personnel for identification, segregation, and management of waste. ▪ No waste will be dumped openly at any location.

Worker's Health and Safety	Health problems or immediate risk may take place, Occupational health of workers and community may be affected.	<ul style="list-style-type: none"> ▪ Compliance to emergency response plan for emergencies and accidents will be ensured to avoid health safety risks. ▪ Work safety measures and good workmanship practices are to be followed by the contractor to ensure no health risks for laborers. ▪ Protection devices (earmuffs) will be provided to the workers operating in the vicinity of high noise generating machines. ▪ Proper maintenance of facilities for workers will be monitored. ▪ Provision of protective clothing for laborers e.g. helmet, adequate footwear, protective goggles, gloves ▪ Ensure strict use of wearing PPE during work activities. ▪ Provision of proper safety signage at sensitive/accident prone spots.
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1.6 PROPOSED MONITORING

To monitor actual impacts of the project on selected sensitive receptors so that impacts not anticipated in the EIA or impacts which exceed the levels anticipated in the EIA can be identified and appropriate mitigation measures can be adopted in time. This objective will be achieved through effects monitoring.

Considering the environmental conditions of the project area and the assessment of potential impacts of the project made in the EIA, the following environmental parameters will be monitored at identified locations.

Air Quality Monitoring – Air quality monitoring will be done during the operation phase of the project at the representative locations. Ambient air quality parameters will include NO_X, SO_X, CO and PM₁₀,

Water Quality Monitoring – Ground and surface water quality monitoring will be done during the operation phase of the project at the representative locations.

Groundwater Quality Parameters: Total Coliforms, Total Colonial Count, E-Coli, pH, TDS, Total Hardness, Nitrate, Chloride, Fluoride, Colour, Manganese, Aluminium, Chromium, Cadmium, Boron, Barium, Antimony, Arsenic, Cyanide, Mercury, Nickel.

Wastewater Quality Parameters: pH, DO, TSS, Alkalinity, BOD₅, COD, Turbidity.

Noise Monitoring - The monitoring will be carried out at key locations covering all receptors

2 INTRODUCTION

This chapter of the report provides a brief description of nature, size and location of the project. A defined scope of study, the magnitude of efforts and concise description of project proponent is also included in this chapter. The project is being proposed with the objectives to meet the consumers' increased demand for high quality paper products, keeping in view the business sustainability and to maintain workplace safety. Project proponent aims to deliver sustainable, industry leading financial performance and earn trust through enhancing quality of life and contributing to a healthier future.

The study has been carried out to estimate the potential environmental impacts, both positive and negative, on the environment as well as socio-economic fabric of the surrounding environment during construction as well as operational phase. This report intends to provide satisfactory mitigation measures to avoid/eliminate any chance of adverse environmental impact on the socio-cultural, economic and environmental components. This report also intends to fulfill the regulatory requirements set under Punjab Environmental Protection Act, 1997 (Amended 2012) and its consequent legislative framework for IEE/EIA Regulations 2022 and the guidelines drafted for IEE and EIA under numerous sectorial heads. The entire set of legislative framework requires any new development project to undergo an IEE or EIA based on the categorization of the project under Schedule I and/or Schedule II.

2.1 PURPOSE OF REPORT

As per Punjab Environmental Protection Act, 1997 (Amended 2012) and the IEE/EIA Regulations, 2000 it is mandatory for the proponent of any development project to obtain Environmental Approval before commencing construction from EPA Punjab by filing an IEE or EIA as the case may be before the Agency. This EIA Study presents the findings of this proposed unit. For this purpose, the proponent has engaged environmental consultants, M/s EnviroNTECH Consultants (Private) Limited. The purpose of this study is to identify the environmental baseline i.e. physical, biological and socio-economic/cultural conditions and assess all possible impacts arising during the construction and operation phase of the project with the aim to find out appropriate measures for their mitigation, to either eliminate those impacts or to bring them to acceptable level and formulate Environmental Management and Monitoring Plan (EMMP) for implementation of the project in environment-friendly manner. This EIA Report provides relevant information, as required under the officially approved format, to facilitate the decision makers i.e. EPA Punjab for the issuance of Environmental Approval/NOC.

2.2 IDENTIFICATION OF PROJECT AND PROPONENT

2.2.1 IDENTIFICATION OF PROJECT

The proposed project to which this Environmental Impact Assessment (EIA) relates is entitled as **“Paper Mill by M/s Jahangir Packages (Pvt.) Ltd at Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore”**.

2.2.2 IDENTIFICATION OF PROJECT PROPONENT

Table 3: Identification of project proponent

Project proponent	Address	CNIC No.
Sannan Jahangir S/O Fayyaz Ahmad	House No: G-43, Mohalla Wapda City Canal road, Tehsil & District Faisalabad.	33100-4695583-7

2.3 DETAILS OF CONSULTANT

The EIA study was carried out by team of Environtech Consultant Private Limited comprising of environment scientists and engineers, sociologist, environmental chemist and environmental auditors with diversified experience on local and international assignments. The detail of the project team deputed on this assignment is attached to this report.

2.4 BRIEF DESCRIPTION OF NATURE, SIZE AND LOCATION OF PROJECT

The proposed project to which this Environmental Impact Assessment (EIA) relates is entitled as Paper Mill by M/s Jahangir Packages (Pvt.) Ltd located at Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore. The total area of proposed project is **48 Kanal 3 Marla** with total cost of **PKR 92 million approx.** and the total capacity of the unit after enhancement will be 1500 tons per month. The project under consideration of this EIA is the establishment of paper mill which is located at Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore. Beyond this scope no other development activities have been covered under this EIA study.



Figure 1: Location of the proposed project

2.5 PROJECT NEED

The proposed project intends to produce quality paper to meet the consumers' increased demand for high quality products. Moreover, the increase in production will increase the waste paper collection from different parts of the Punjab and which will generate a number of direct and indirect employments in the area.

3 SCREENING

According to the Section 12 of Punjab Environmental Protection Act, 1997 (amended 2012) which states;

“No proponent of a project shall commence construction or operation unless he has filed with the Government Agency designated by Federal Environmental Protection Agency or Provincial Environmental Protection Agencies, as the case may be or where the project is likely to cause an adverse environmental effects an Environmental Impact Assessment (IEE) and has obtained from the Government Agency approval in respect thereof.”

According to Review of IEE and EIA Regulations, 2022; the proposed project falls under Category B (5) **“Paper and paperboard, paper pulping, paints and dyes”** mentioned in **Schedule-II**. Thus, requires an EIA. Thus, an EIA Report is being prepared for duly submission in EPA, Punjab.

3.1 EIA PROCESS

3.1.1 OVERVIEW OF EIA

EIA is a systematic process to identify, predict and evaluate the environmental impacts of proposed actions and projects. The process is applied prior to major decisions and commitments being made. Wherever appropriate, social, cultural and health effects are considered as an integral part of EIA. Particular attention is given to practical implementation of EIA to prevent and mitigate significant adverse effects of proposed undertakings.

3.1.2 OBJECTIVES OF EIA

The overall objective of the EIA is as follows:

- Description of the proposed project, including an estimate of emissions, effluent and waste and consideration of the project alternatives;
- Identify and investigate all impacts of the proposed project on the physical, biological, and socio-economic environment;
- Evaluation of the baseline environmental conditions in the impact zone to provide a basis for assessing the incremental impacts of the proposed project, including existing pollution levels and nuisance conditions;
- Identification and assessment of the potential impacts on the environment during each of the project phases;
- To propose mitigation measures that would help the Project Proponent in conducting the operation in an environmental sustainable manner; and
- To develop an Environmental Management Plan that would assist the Project Proponent in the effective implementation of the recommendations of the EIA.

4 SCOPING

4.1 SPATIAL AND TEMPORAL BOUNDARIES OF ENVIRONMENTAL ASSESSMENT

Project land is owned by project proponent and project land is located in Lahore.

Impacts have been assessed for the immediate and direct area of influence of the project defined as:

- Immediate Area of Influence: Within the proposed project site boundary.
- Direct Area of Influence: Within 5 Km from the proposed project site boundary.

Effects on socioeconomic receptors and resources have been assessed for the construction and operational phases of the proposed project. The proposed project activities are predicted to last for a period of 3-4 months within which the potential impacts have been assessed. The operational impacts have been assessed for the entire lifespan of the facility. The impacts related to the decommissioning of the proposed project will be assessed at the time of decommissioning which will involve carrying out site assessment study at the proposed project location.

Project location is given in below figure:

4.2 SCOPE OF EIA

This consolidated EIA report covers the examination of physical, biological, environmental and socioeconomic impacts of the proposed project. The spatial and temporal scope of the project is described below:

4.2.1 SPATIAL SCOPE

Impacts have been assessed for the immediate and direct area of influence of the project defined as:

- Immediate Area of Influence: Within the proposed project site boundary.
- Direct Area of Influence: Within 5 Km from the proposed project site boundary.

4.2.2 TEMPORAL SCOPE

Effects on socioeconomic receptors and resources have been assessed for the construction and operational phases of the proposed project. The proposed project activities are predicted to last for a period of 3-4 months within which the potential impacts have been assessed. The operational impacts have been assessed for the entire lifespan of the facility. The impacts related to the decommissioning of the proposed project will be assessed at the time of decommissioning which will involve carrying out site assessment study at the proposed project location.

4.2.3 EIA METHODOLOGY

The EIA project passes through series of stages prior to attaining approval from relevant environmental protection agency. The EIA process and the approach followed for the proposed project is defined below:

4.2.4 SCOPING

Scoping is an early stage in the process and is designed to ensure that the environmental studies provide all the relevant information on:

- The impacts of the project, in particular focusing on the most important impacts;
- The alternatives to the project;
- Other environmental sensitivities to be addressed at early stage.

The EIA process started with the scoping study. The purpose of scoping was to identify:

- Important issues to be considered in an EIA;
- Appropriate time and space boundaries of the EIA study;
- Information necessary for decision-making;
- Significant effects and factors to be studied in detail.

The scoping was followed by data collection describes in subsequent section.

4.2.5 DATA COLLECTION

Following literature reviews and data collection was carried out for EIA:

- A generic description of the proposed project and its related activities was collected from the proponent.
- Legislative review of the applicable laws, regulations, guidelines and standards from literature search.
- Baseline of the area's environmental and socio-economic settings was collected through literature search and field surveys.

4.2.6 Baseline

The environmental impact is measured through a change in the environment, resulting from a designated action or activity. In order to identify such a change, it is essential to have as complete as practicable understanding of the nature of the existing environment, prior to its interaction with the proposed activity. This translates into the need to characterize the existing baseline environmental conditions, including establishing prevailing conditions for a range of environmental media, particularly air, water, soil and groundwater, flora and fauna and the human environment.

This was achieved through a detailed review of all secondary resources (i.e. existing documentation and literature); and the undertaking of project specific baseline studies and surveys to collect supplementary data in the following areas:

- Geology;
- Flora and fauna;
- Water quality characteristics;
- Traffic;
- Ambient air quality;
- Noise conditions;
- Socio-economic conditions;
- Archaeology.

Both the existing secondary sources and literature studies were conducted and integrated into one coherent description of baseline characteristics.

4.2.7 EVALUATION OF ALTERNATIVES

To establish an environmentally sound preferred option for achieving the objectives of the proposed project, different alternatives including site selection, raw material and technology alternatives were studied in collaboration with the project proponent. Technology selection was made taking in to consideration environmentally, economically and socially suitable as well as technically feasible options.

4.2.8 STAKEHOLDER CONSULTATION

Stakeholder consultation was carried out for the proposed project with primary and secondary stakeholders of the project. Following steps were involved to attain stakeholder consent:

- Providing information on the proposed project activities;
- Identifying the stakeholders concerns, expectations and apprehensions about the proposed project;
- Summarizing the process outcome.

4.2.9 IMPACT ASSESSMENT AND MITIGATION

The information collected in the previous phases was used to assess the potential environmental impacts of the proposed project activities. The impact assessment approach is provided in **Table 4**. Impacts of project activities on environment. The issues studied during impact assessment include potential impacts on:

- Physical environment of the area

- Biological environment of the area
- Socio-economic environment of the area

Table 4: Impact assessment approach

Impact Characteristics	Categories
Nature of the Impact	Direct: The environmental parameter is directly changed by the project. Indirect: the environmental parameter changes as a result of change in another parameter.
Duration of the impact	Short term: Lasting only till the duration of the project such as noise from the construction activities. Medium term: Lasting for a period of few months to a year after the project before naturally reverting to the original condition. Long term: Lasting for a period much greater than medium term impacts before naturally reverting to the original condition.
Geographical Location of the impact	Local: Within the area of project i.e. operation site and access road. Regional: Within the boundaries of the project area. National: Within the boundaries of the country. Global: Trans-boundary impacts
Timing	Operation
Likelihood of the impact	High: High likelihood of occurrence during lifetime of operation, Regular/continuous part of operations. Moderate: Moderate possibility of occurrence during lifetime of operation, Periodic/occasional part of operations. Low: Unlikely to occur during lifetime of operation.
Impact Characteristics	Categories
Reversibility of the impact	Reversible: When a receptor resumes its pre-project condition. Irreversible: When a receptor does not or cannot resume its pre-project condition.
Significance of the	Major, Moderate, Minor, Negligible and Beneficial Based on the consequence, likelihood, reversibility, geographical extent, duration, level of public concern and

impact	conformance with legislative or statutory requirements.
Consequence severity of impact	<p>High:</p> <ul style="list-style-type: none"> ▪ Serious/catastrophic damage to environment ▪ Direct legislative requirement ▪ Corporate requirement ▪ Serious threat to corporate reputation/profitability/ability to do business. <p>Medium:</p> <ul style="list-style-type: none"> ▪ Measurable damage to the environment ▪ Subject to potential future legislation ▪ Potential to affect reputation/cost ▪ Implication/reduced efficiency <p>Low:</p> <ul style="list-style-type: none"> ▪ Negligible damage to the environment No risk to business

4.3 IMPORTANT ISSUES AND CONCERNS RAISED DURING CONSULTATION

During consultation it was observed that maximum of people was in favor of project and following issues and concerns were raised. Stakeholder Consultation it is mentioned in detail in **Chapter 10**.

- During survey following concerns of the local community, Government Departments and Environmental Practitioners and experts were noted:
- Nuisance must be controlled.
- Latest/State of the art technology must be adopted.
- Locals should be preferred for the job opportunities.
- Monitoring should be done regularly to check efficiency of treatment plant and to comply with PEQS.
- Solid waste should be managed effectively by adopting the standard practices of the area.
- Cleanliness of the area should be ensured.
- An effective EMMP should be designed and enforced with true spirit.
- Health of the workers should be ensured.

4.4 SIGNIFICANT IMPACTS AND FACTORS TO BE DETERMINED

Main impacts and factors to be determined are:

- Occupational Health and safety
- Site Security
- Traffic Management
- Hygiene management
- Job opportunities for locals
- Resource conservation
- Avoid excessive water consumption
- Energy efficient techniques must be adopted
- Proper site restoration after construction
- Tree plantation at designated green areas
- Emergency preparedness

5 CONSIDERATION OF ALTERNATIVES

5.1 SITE ALTERNATIVES (SELECTION AND REJECTION CRITERIA)

No site alternative, as the site is already constructed.

5.2 DESIGN/TECHNOLOGY ALTERNATIVES (SELECTION AND REJECTION CRITERIA)

The project technology will be up to date and will also environment and eco-friendly. So, no other technology will be taken under consideration.

5.3 ENVIRONMENTAL ALTERNATIVES (SELECTION AND REJECTION CRITERIA)

Environmental considerations are of utmost importance in selecting site. There is no sensitivity in the area from environmental setting point of view. As, the subject unit is present within the self-developed industrial zone. Thus there is no ecologically sensitive or declared protected area such as territorial waters, forest, game reserve or biodiversity parks within a 10 km radius of the project site, requiring the proponent to look for site alternatives.

5.4 ECONOMIC ALTERNATIVES (SELECTION AND REJECTION CRITERIA)

The technology selected for establishment of above stated project will be economical viable than alternatives present as compared to majority of the other available production technologies but it will be most efficient and convenient to use.

6 DESCRIPTION OF PROJECT

This chapter provides the description of “Paper Mill by M/s Jahangir Packages (Pvt.) Ltd”, type and category of project, location and layout, vegetation features of site, project schedule of implementation and complete description of proposed project related to its process and steps.

6.1 TYPE & CATEGORY OF PROJECT

As per Review of initial Environmental Examination (IEE) and Environmental Impact Assessment (EIA) Regulations, 2022 the project fall in Schedule B (5) category of projects which is “**Paper and paper board, paper pulping**” mentioned in Schedule II of IEE/EIA Regulation 2022.

6.2 OBJECTIVES OF PROJECT

The objective of this project is to make affordable and user-friendly products (paper) that everyone can use. To fulfill this, management of project will strive to provide with innovative, competitive and sustainable solutions, and in order to reduce the impacts on environment, while always taking patient needs into account. With technology, proponent will be able to assist customers at any and every stage of the development process to help ensure the product’s success.

6.3 LOCATION AND SITE LAYOUT OF PROJECT

The project site is at Rohi Nala bypass, Ijtima Chowk Raiwand, Lahore (31.277652, 74.193110). Google Earth map of site is given in **Fig-2**. The nearby population to project is **566 m** distant from project site.



Figure 2: Google earth map of project

6.4 LAND USE ON THE SITE

The site is located within agricultural area & land is owned by the company under a lease agreement. Topography of the area is almost flat with no noticeable variation in the surface. There are no mountains or hills of any kind could be seen in the area.

6.5 ROAD ACCESS

The site is well connected to main road and it is well accessible via main Rohi Nala Bypass. Road access map of site is given in **Fig-3**.

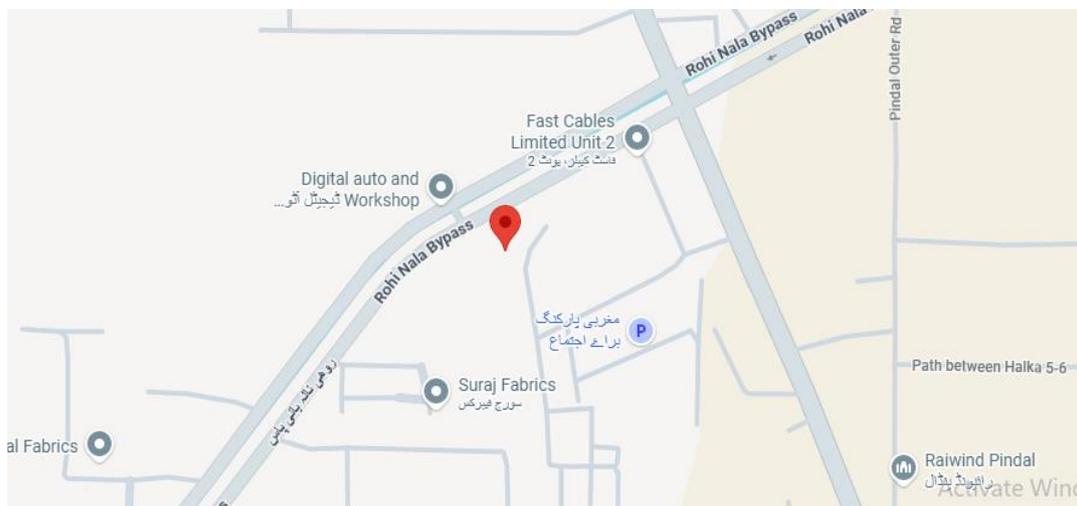


Figure 3: Road access map

6.6 VEGETATION FEATURES OF THE SITE

There is no vegetation, as the current project is located within agricultural land. However, proponent has planned to make green belts, garden and to plant ornamental plants.

6.7 COST AND MAGNITUDE OF OPERATION

Total cost of the proposed project is estimated to be around **92 million PKR** which includes the provision of installation, associated amenities and cost for utilities and equipment/machinery. Thus, falls under Schedule II for which Environmental Impact Assessment (EIA) report is required. Production capacity of proposed paper mill will be 1500 tons per month.

6.8 SCHEDULE OF IMPLEMENTATION

It is projected that the operational phase of entire project will be started after getting environmental approval from EPA Punjab and complete in the period of 1-2 months. Activities involved are:

- Assessment of environmental impacts and its mitigation measures
- EIA approval, other local issues
- Implementation of recommended alteration in system, if required
- Commencement of operation

6.9 DESCRIPTION OF THE PROJECT (PROCESS FLOW CHART/STEPS, TECHNOLOGY, RAW MATERIAL AND PRODUCES, BY-PRODUCTS)

The manufacturing process will involve three basic steps, which are;

- 1) Pulp making
- 2) Pulp bleaching
- 3) Papermaking

A brief introduction to pulp and paper manufacturing is presented below.

6.10 RAW MATERIAL

Raw material will be waste/used paper.

6.10.1 PULP MAKING

Pulp will be produced from cellulosic raw materials like wood, bamboo, bagasse, wheat straw, cotton linter etc. These raw materials contain, in addition to cellulose and hemi-cellulose, a significant amount of lignin, which shall bind the cellulosic fibers. In pulping, the cellulosic fiber will be separated from the surrounding lignin, either by mechanical or chemical means. Two main raw materials are required, 1 water and Waste paper. Pulper will be used for the re-pulping of waste paper, it is a large circular basin made from steel, whose diameter is up to 10ft and depth up to 15ft, the base of which consist of blades or cutter, it acts like a household mixer. The base of pulper consists of mesh holes which allow the fine mashed pulp to pass through it. There are two big out lets for removal of plastic and other un-grinded materials. The fine pulp is subjected to further processing.

6.10.2 PULP BLEACHING

Bleaching after pulping is a chemical process applied to pulp in order to increase their brightness. To reach the required brightness level, bleaching should be performed by removing the residual lignin of pulps. The cooked unbleached pulp will be brown in color, due to the presence of residual lignin and chemicals. In order to obtain good brightness of paper. The goal will be obtaining good brightness without degradation or loss of cellulosic fiber.



Figure 4: Pulping process flow diagram

6.10.3 STOCK PREPARATION

After pulp making processing the wood pulp and waste paper pulp shall pass through vibratory screen which shall filter the fine pulp matter and suspend the waste materials like plastic and uncooked chip wood pulp, after passing through the vibratory screen the fine pulp matter will be collected in a chest having washing drum where the pulp matter will be washed by removing waste water and adding fresh water to regulate its consistency.

Pulp will be refined in the stock preparation section for better bondage to form sheet. The pulp received from pulp mill will be passed through a series of refiners and then the required additives viz, fillers, dyes, whitening agents, rosin and alum, shall be added. These additions will be added to impart functional properties to the final paper such as opacity, reflectance, and shade and water resistance. The final blended stock will be pumped to PM machine chest.

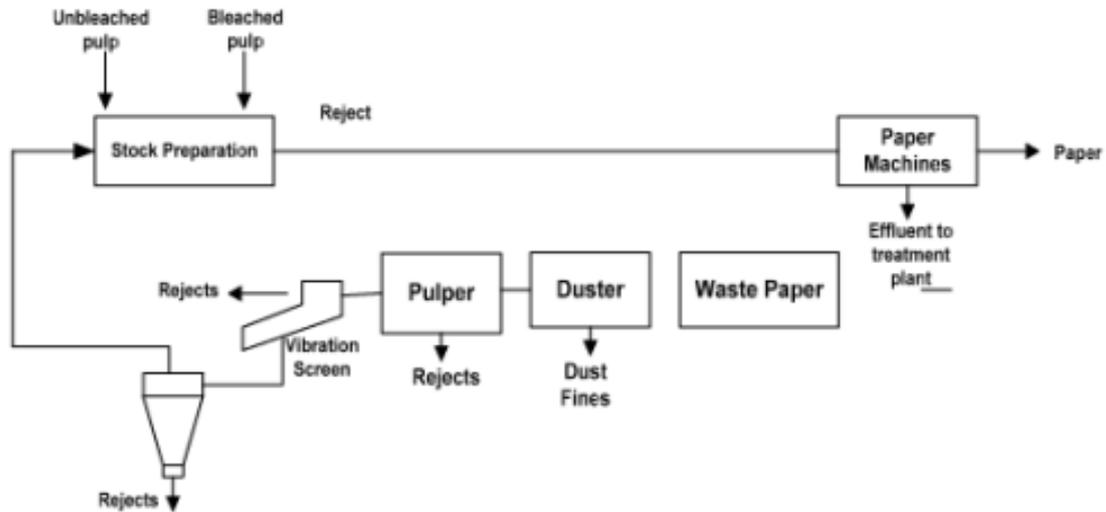


Figure 5: Stock preparation process flow

6.10.4 PAPER MAKING

The blended stock in very dilute suspension is allowed to flow and spread on a moving wire where water is drained and fiber binds together to form a wet web. The wet paper web is then pressed, dried and wound. Papermaking is purely mechanical in nature and the variations exist only in the design of the paper machine.

6.10.5 PULP SPREADING

Cylindrical molds are the equipment's in the paper machine near to head boxes which charge the incoming pulp on wire-belt.

6.10.6 DEWATERING

Body rollers are the massive rollers used for dewatering of pulp spread on the wire. Separate body rollers will be used for separate layer making.

6.10.7 PRESSING

Press cart is a big massive roller away from the body roller with pores on its surface. It is also used for dewatering the layer and pressing the layer.

6.10.8 REEL MAKING

After this the dry paper will be sent to Reel making roller.

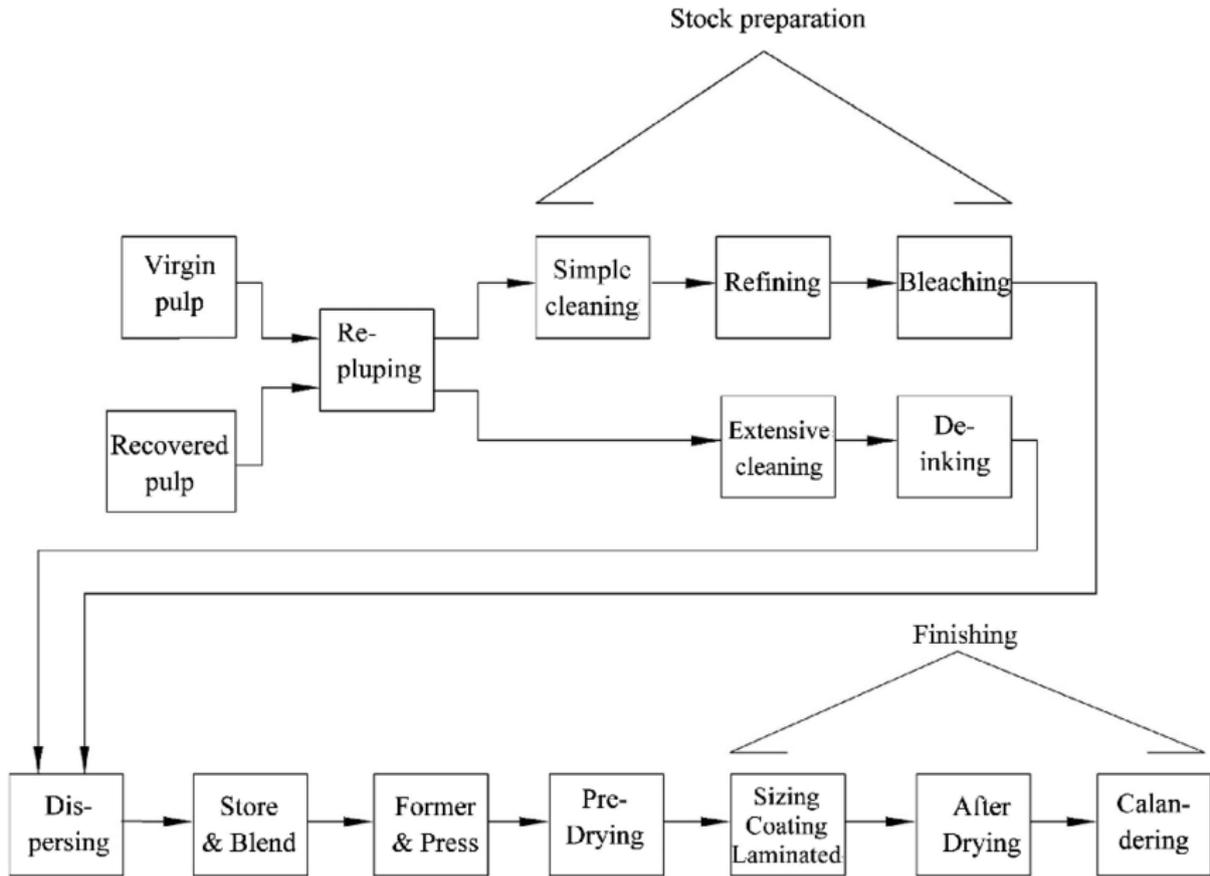


Figure 6: Paper manufacturing process flow diagram

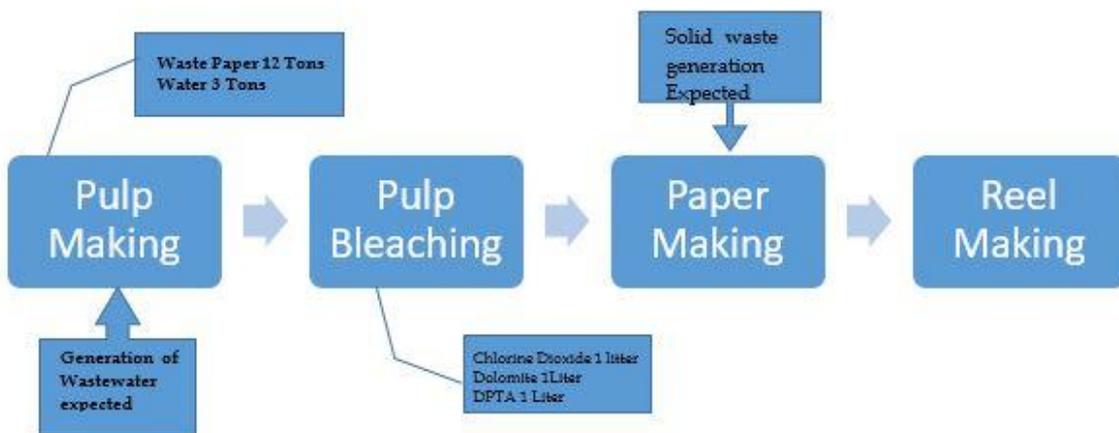


Figure 7: Process flow diagram

6.11 LIST OF MACHINERY

Table 5: List of machinery

Sr. No.	Description	Quantity
1.	Pulper Machine	3
2.	Thickener Machine	2
3.	High Pressure Machine	3
4.	MG Machine	3
5.	Dryers	5
6.	Rewinder Machine	4
7.	Vacuum Pumps	4
8.	Boiler	1
9.	Air compressor	3
10.	Pulp Refiners	2
11.	Ash Washing Machine	2

6.12 RESTORATION AND REHABILITATION PLANS

There will be no any matter of rehabilitation as the site is already owned by the project proponent. However, at the end of the life of the unit, it will be duly dismantled with special precautions to avoid/minimize pollution and at the same time taking all safety precautions to protect human life and property around the project site. Debris or any other wastes resulting from demolishing will be disposed-off in environmentally sustainable fashion. The materials capable of recycling/reuse will be either sold in the market or to be reused for other suitable purposes. While dismantling, Safety measures as desired under the code of demolition will be adopted to avoid any harm to humans, property around, or the environment in the project area. Dust to be generated will be minimized by constant sprinkling of water. After completion; all demolishing matrix, debris and garbage will be removed off immediately from the site within the minimum possible time under safe conditions. Any minor spillover of these materials will be cleared adequately. The land, if and where pitted will be adequately levelled. On the whole, the project site and the area in its near vicinity will be made neat and clean.

6.13 GOVERNMENT APPROVALS

The environmental approval according to the Section 12 of Punjab Environmental Protection Act is the mandatory requirement of the project.

7 DESCRIPTION OF ENVIRONMENT

This section covenants with the prevailing environmental conditions of the project area. Information that has been collected from different sources, including public literature, reports of other studies conducted in this area, knowledge with the proponent and the concerned government departments and the first-hand surveys and field measurements has been presented in this section. This encompasses all the important aspects of local environment; such as biological resources, socioeconomic development and quality of living values.

7.1 PROJECT AREA

Proposed project will be constructed on 48 Kanals 3 Marla in Lahore. The proposed project site is cleared land, therefore, no tree cutting is involved. Land is owned by the proponent.

7.2 Methodology

The methodology employed to collect the baseline data and information regarding the social structure and various related parameters as discussed in sub-sections below:

7.3 Data Collection

The primary data was collected by visiting the project area and its communities in its nearby vicinity. The secondary data regarding physical parameters (topography, geology, seismology, and climate) was obtained by visiting relevant various government departments and their official websites. The biological parameters such as flora and fauna were studied by preparing a floristic list based on visual observation and fauna was studied by using opportunities approach. The species were recorded with reference to their existence in the project area. Information on wildlife fauna species (mammals, amphibians, reptiles, birds, etc.) in the assessment area was compiled based on opportunistic observation, gathering the existing information and consultation with local experts, community members and government and Non-Government Organizations (NGOs). The socioeconomic aspects were studied and analyzed by studying detailed village profile and by conducting household surveys.

7.4 Social Survey

The purpose of social survey was to record the present condition of the people living in the project area and to assess the expected project impacts on their life, subsistence systems and socio-cultural conditions. Prior to conducting the field surveys, the following steps were taken:

⇒ Clear boundaries of the project area were identified

- ⇒ Decided the sampling procedure in order to draw a representative sample size of the target population and households
- ⇒ Developed the tools for data collection i.e. questionnaires to access the socio-economic status of the area

7.5 Review of Legal and Administrative Framework

The objective of reviewing legal and administrative framework is to obtain information on all legislation pertaining project development. The Socio-Environment Team of reviewed the environmental policies, national, international and provincial laws and guidelines relevant to the development of project which helped in systematic identification of impacts.

7.6 Baseline Conditions

Baseline conditions refer to the existing physical, environmental and socio-economic status of the project area. On the basis of baseline information, the project interventions are assessed and mitigation measures are proposed. The baseline information also helps to indicate the specific issues to be monitored during construction and operational phases. The baseline data (physical, biological and socio-economic parameters) related to the project area is described below. Information provided is based on primary and secondary data collected by site visits, desk studies and consultation with locals respectively. This section gives the overview of the topology, geology, seismology and meteorological conditions of whole city whereas, it gives detailed information about the surface water, ground water and air quality of the project area. The detail of each parameter is discussed in sub-sections below:

7.7 PHYSICAL RESOURCES

7.7.1 Topography, Geology and Soil

Lahore is generally flat and slopes towards south and south-west at an average gradient of 1:3000. It can be divided into two parts i.e. the low lying area along River Ravi and the comparatively upland area in the east away from Ravi. The low lands are generally inundated by the river water during monsoon floods. River Ravi flows in the west of Lahore District forming a boundary with Sheikhpura District. The original physiographic features like channels remnants and levees have been destroyed or changed by the construction of urban infrastructure. Flood plains have been confined by construction of embankments (bunds) and spurs. Sub-recent flood plain is 4 to 8 meters higher than the recent flood plain and can be identified at number of places i.e. Shalimar Garden, Moghalpura and Multan Road.

Terrain of the proposed project site is predominantly flat. Lahore district is situated at an average elevation of 210 meters above mean sea level. The alluvial subsoil's are of late Pleistocene and were formed by the flood plains of river Ravi. These consist of clay, silt and sand. The thickness of clay increases with distance from the river bed



Topography of District Lahore

7.7.2 Climate & Rainfall

Purposed project site is located in Lahore and has distinct seasons marked by wide variation in temperature. The coldest month is January in which the mean maximum temperature is 19.4 °C and the mean minimum temperature is 6.6 °C. June is the hottest month with the mean maximum temperature near 39.8 °C and the mean minimum temperature as 27.4 °C. Mean temperature of the region from 2010-2018 is given in Figure 8.

The average annual rainfall from 2010-2018 in Lahore works out to be 126.16 mm. Nearly 70% of it received in the form of high intensity showers during the monsoon (July, August, September) and the remaining in winter. The yearly variations are considerable. The average quarterly rainfall at Lahore during the last 9 years (2010-2018) is also shown in Figure 9.

The most humid period is in month of February with average humidity of 53.125 % and the least humid period is in the month of May with average humidity of 18.875 %. The average monthly humidity of Lahore region form last 9 years (2010-2018) recorded is 35.25 %. The average quarterly humidity of Lahore is shown in Figure 7.

During cold seasons of the year northern winds prevail and during hot seasons southern winds. Monthly mean velocity of the wind (Knots) taken for the period 2010-2018 is 5.46 and shown in Figure 8.

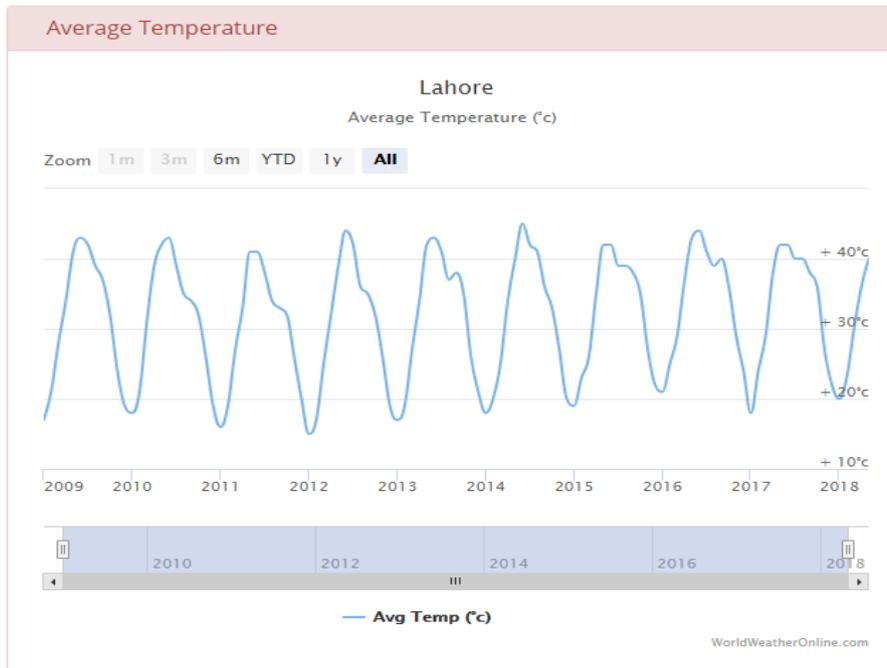
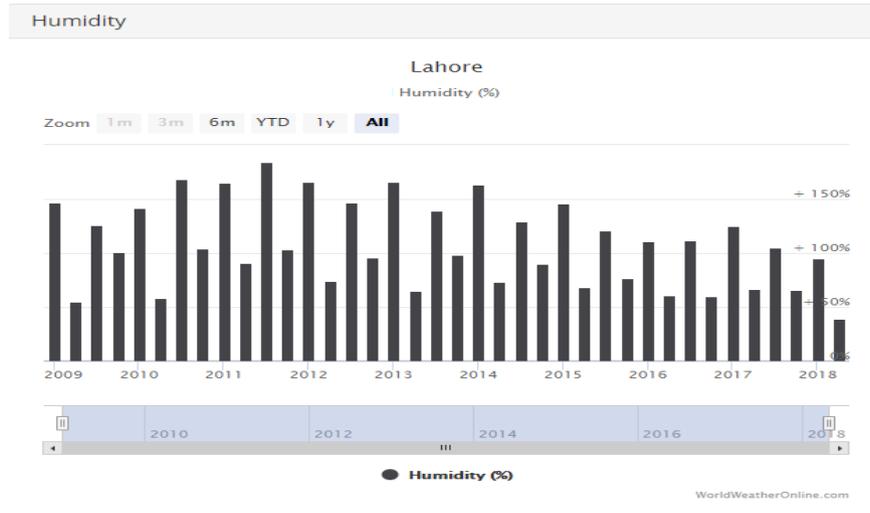


Figure 8: Temperature Data of Lahore Region



Figure 9: Average Quarterly Rainfall of Lahore Region



Average Humidity of Lahore Region

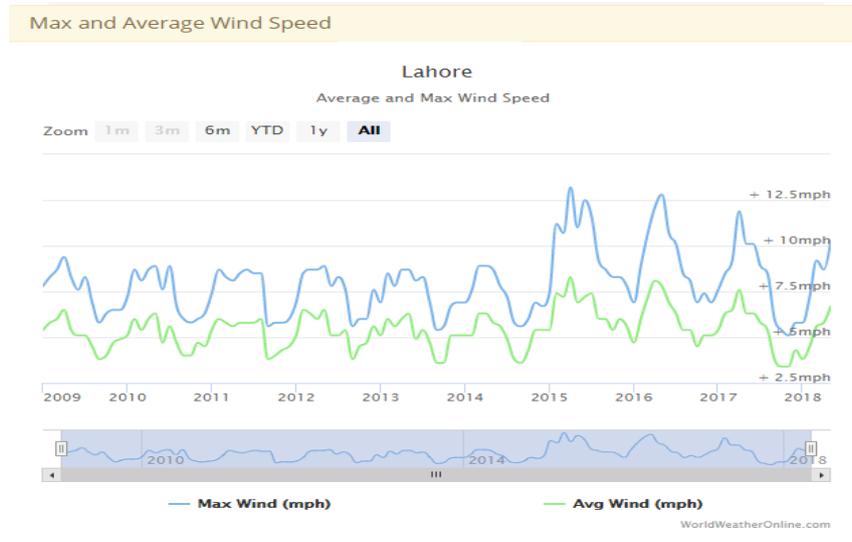


Figure 10: Average and maximum Wind Speed of Lahore Region

7.7.3 Seismicity

Probabilistic seismic hazard assessment recently carried out for Lahore area as part of the revision of seismic provisions of the Building Code of Pakistan shows that the project area falls in Zone 2A. Seismic zone of Pakistan is shown in figure 9. It is therefore recommended that the project structures should be designed to cater the requirements of Zone 2A of Building Code of Pakistan (2007). Based on the evaluation of tectonic setting and seismicity of the project region, the important project structures are designed to withstand a horizontal peak ground acceleration of 0.15g with 10% exceeding probability in 50 year.

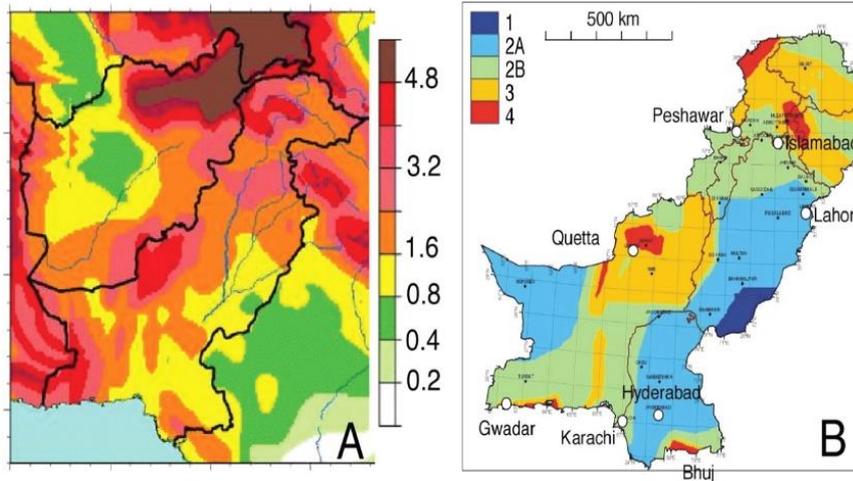


Figure 11: Seismic Zoning Map of Pakistan

7.7.4 Ground Water and Water Supply

The water requirements for the site for construction work will be extracted from groundwater aquifer by the help of turbines. Groundwater was encountered at around 118 feet depth below the site. Given a margin for seasonal fluctuations, the groundwater may be considered to rise/fall beyond this depth by about 10-15 feet.

7.7.5 Ambient Air Quality

Air quality in the project area appears good based on observation during the study period. There are no industrial pollution sources present in the vicinity. The other major source of air pollution is dust arising from construction and other ground or soil disturbance. Near the access roads, when vehicles pass, dust levels will increase. The nearby road is paved but dust levels are elevated when vehicles pass intermittently over the roads based on field observations and may be high enough to obscure vision significantly based on observations. Lab Report is attached as Annexure.

7.7.6 Noise

Noise from vehicles and other powered mechanical equipment is intermittent. There are also occasional calls to prayer from the local mosques but there are no significant disturbances to the quiet urban setting. However the construction from the proposed project will use powered mechanical equipment. Subjective observations were made of background noise and also of individual vehicle pass by events.

7.8 ECOLOGICAL RESOURCES

A survey of the local biological environment was conducted which includes the study of flora and fauna of the project area. Section below explains the findings based on the social survey conducted during site visit.

7.8.1 Flora

The project area is surrounded by residential land, and does not support rare, endangered or threatened plant species. There are no plant species present in the site. However, the proponent intends to plant these to enhance beauty of building and for environmental purpose like kekar (*Acacia nilotica* L.), sheesham (*Dalbergia sissoo roxb.*), mango (*Mangifera indica* L.), Phulai (*Acacia modesta wall.*), amaltas (*Cassia fistula* L.), dharek (*Melia azedarach* L.), bohar (*Ficus benghalenses* L.), pepal (*Ficus religiosa* L.), kala toot or mulberry (*morus nigra* L.), eucalyptus (*eucalyptus camaldulensis*), guava (*psidium guajava* L.), jaman (*syzygium cumini* L.), pomegranate (*punica granatum* L.), bair (*ziziphus jujube mill.*), rose (*rosa indica* L.) and simbal (*bombax ceiba* L.) etc and some plants are ornamental like *Alastonia*, Golden Ficus, green Ficus, Dronta Weeds, and Palms etc. these are the tree species that are generally planted along the margins of fields. Among the above-mentioned tree species mostly are used for landscaping purposes in houses some plants are used as biomass in homes near the selected site

7.8.2 Fauna

Only few common animals are found near the project site like dogs, cats, rodents like squirrels, rats, mice and bats. Common species of birds found include the common house sparrow, crow, pigeon, dove, yellow and white eyed mynas.

7.8.3 SOCIO-ECONOMIC RESOURCES (QUALITY OF LIFE VALUES)

Socioeconomic status (SES) is often measured as a combination of education, income and occupation. It is commonly conceptualized as the social standing or class of an individual or group. SES is a key factor that influences quality of life for children, youth and families.

Detailed survey was conducted to identify the socioeconomic status for analyzing quality of life of the respondents of the area. The results are evaluated on the basis of education, income and occupation, which are discussed below:

7.8.4 Study Area Profile

Mostly community around the proposed project area is the semi-urban. Most of them have their own business. Some of them have private jobs in different industries present in the industrial Area, agriculture and livestock profession. Only a few are government employees. Punjabi is the predominant language being spoken near the proposed project site, representing 55 % of the population, followed by Urdu and Pashto spoken by 40 % and 4.8 %. Sindhi is spoken by 0.2%.

The project area is situated in Lahore and provides round the clock transport access. All the areas are connected with metaled roads. The buses, motorcycle rickshaws, vans and pickups provide very convenient mode of transportation throughout the area. All bounded area have electricity provided by LESCO along with telephone and natural gas facilities. Lahore has well developed drainage system which fulfills the requirement of the town in rain season as well as in dry weather. The project site area will also be provided with the modern facilities like electricity by LESCO, natural gas by Sui Northern gas pipelines limited, phone facilities by Pakistan Telecommunication Company limited, and very well-designed drainage system along with a septic tank for primary treatment of sanitary water before throwing it to public sewerage. No surface water is available to the area and only source of water to the area is groundwater, which is extracted by means of motor turbines, tube wells and hand pumps.

High level education is available near site area well renowned schools and colleges are present at very a lesser amount of distance. The private education schools also exist near the project site. The project area has fortunately privileged of big colleges and universities

The project area is situated in Lahore provides round the clock transportation access. Transport services include buses, trucks, vans, cars, pickups, motorcycles, rickshaws, and bicycles. For railway services, one can go to Lahore Railway station from where rail service is available throughout Pakistan. Electricity services are provided by Lahore electric power company to the area, and it shall provide same services to the proposed project as it is the only authority which deals with the electric power sources and their availability to the expected area.

Fruits of the district include guavas, mangos, citrus, banana, phalsa, pears, peaches, watermelon, musk melon, ber, and dates. Main vegetables are onion, potato, tomato, coriander, garlic, peas, cauliflower, okra, bottle gourd, carrot, turnip, brinjal, chilies, radish, bitter gourd, tinda, spinach, sweet potato, and pumpkin.

7.8.5 Literacy Rate/Education

From survey results, it was found that 14% of the studied population was illiterate, 7% was up to primary level, 43% studied up to middle level and only 36% of the respondents studied up to higher secondary level.

7.8.6 Income

Based on the sample survey results, as the figure shows that nobody was earning less than 20,000 rupees, 69% of respondents fall within the income range of 20,000 – 25,000, 23% respondents earn 30,001 – 40,000 while only 8% of the respondents earn within the range of 40,001 – 45,000.

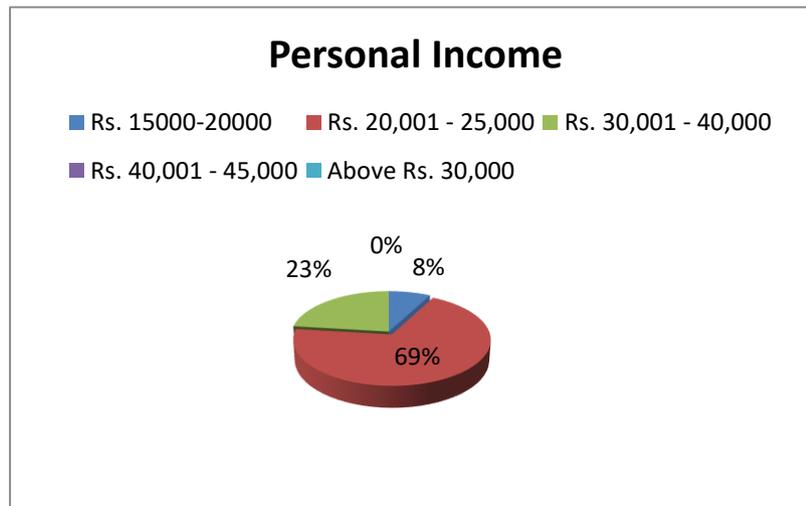


Figure 12: Graph showing Average Income

7.8.7 Occupation

Majority of the respondents (26%) belongs to the business, 33% have their own business, 10% daily wagers, 13% attached with Govt. employee, 15% shopkeepers and remaining 18% are private employees. During survey, efforts were made to interact with people representing all walks of life. The detailed graphic representation of occupational status is given below:

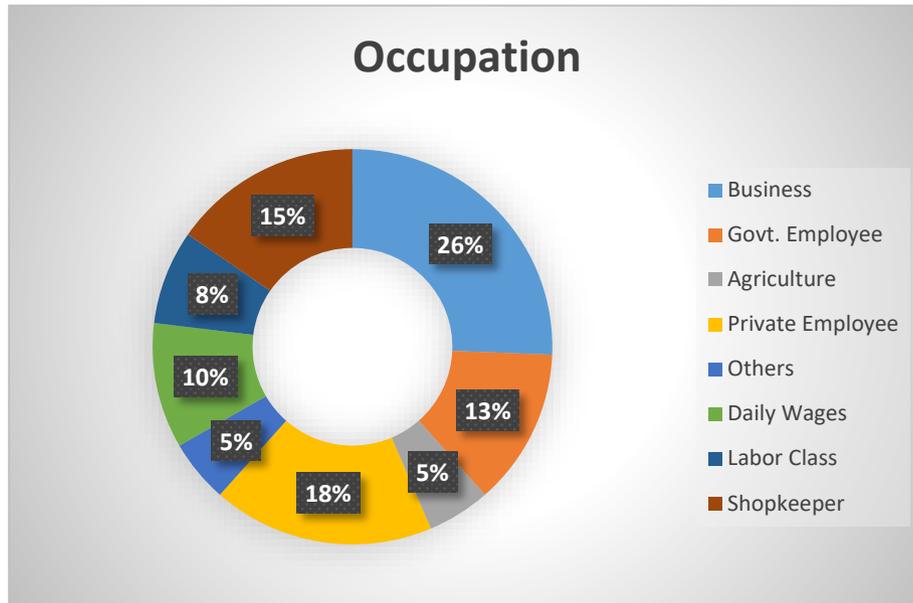


Figure 13: Occupation of the Locals

7.9 Stakeholder Consultation

Stakeholder's consultancy refers to a process through which the public/stakeholders can influence decisions and share control over development proposals which may affect them. In a participation exercise, the shared analysis, agenda setting and decision making are normally reached through consensus on the main issues between the public and the proponent.

The Punjab Protection Act 1997 (Amended 2012) makes the participation of the local communities mandatory in the planning and design of a development project. United Nations Conference on Environment and Development (UNCED) in 1992 endorsed the process of stakeholders' participation and consultation as one of the key documents of the Conference-Agenda 21. It is obligatory not only to satisfy the legal requirements of the EIA process in Pakistan but also to improve and enhance the social and environmental design of the Project.

Proponent has engaged Central Environmental Services Private Limited (Environmental Consultancy) to carry out the EIA Study for the installation and operation of aforesaid project in accordance with Punjab-EPA guidelines.

7.9.1 Objectives of Stakeholder Consultation

The aims and objectives of public involvement and consultation of this project include:

- To provide information related to proposed Project activities to stakeholders.
Allowing the public to express their views on the scope and content of EIA (and the proposed development action).
- Obtaining local and traditional knowledge (corrective and creative) before decision-making.
- To seek for the participation of all interested parties and to identify stakeholders' interests and issues.
- Ensuring that important impacts are not overlooked.
- Reducing conflict through the early identification of contentious issues.
- Influencing project design in a positive manner.

7.10 Consultation Process

Primary stakeholders were consulted during informal and formal meetings held in the project area. The consultation process was carried out in Urdu language. During these meetings a simple, non-technical, description of the project was given, with an overview of the project's likely human and environmental impact. This was followed by an open discussion allowing participants to voice their concerns and opinions. In addition to providing communities with information on the proposed project, their feedback was documented during the primary stakeholder consultation. The issues and suggestions raised were recorded in field notes for analysis, and interpretation.

7.11 Lab Reports of Environmental Analysis

Testing of different parameters was done from a certified laboratory named SEAL to check the quality of different environmental parameters. The copy of the lab reports of these parameters (ambient air analysis, water quality analysis and noise) is attached at Annexure of this IEE Report.

8 IMPACT ASSESSMENT

This section discusses the potential environmental impact of proposed project, methodologies for impact identifications and characteristics of impacts including nature, magnitude, extent and location, timing, duration, reversibility, risk. The assessment carried out in this Section is based on potential impacts on overall environmental receptors within the project area.

8.1.1 METHODOLOGIES FOR IMPACT IDENTIFICATION

The potential impacts due to establishment of paper mill are mostly beneficial. It is anticipated that this project will have maximum positive impacts as it is environmentally friendly project to reduce pollution load.

Moreover, the project is expected to result in negative impacts of short-term duration and transient in nature. Having identified and characterized the potential significant impacts during design, construction and operation phase of project an Environmental Impact Severity Matrix & checklist to summarize all the identified impacts as mentioned below in tables.

Table 6: Impact significance criteria

Impact	Criteria
No Impact	When the proposed activity will have no impact
Long Term	When the impact is of high intensity with high spread and high duration or of high intensity with medium spread and medium duration
Moderate Term	When the impact is of moderate intensity with high spread and high duration or of high intensity with low/ moderate spread and low duration
Short Term	When the impact is of low intensity but with moderate spread and moderate duration or of moderate intensity
Insignificant	When the impact is of low intensity, low spread and low duration
Adverse	When the impact is of large intensity, spread easily and long-term
Beneficial	When the impacts are positive and improve the environmental conditions

Table 7: Impact assessment checklist for operational phase

Environmental Sensitivities	Intensity of Impact						Impact Nature		Impact Significance				
	Low Intensity	Moderate Intensity	High Intensity	Local	Moderate	Regional	Beneficial	Adverse	Insignificant	No Impact	Short Term	Moderate	Long Term
Physical Parameters													
Noise													
Water Quality													
Odor													
Biological Parameters													
Land Environment													
Flora													
Fauna													
Physical Parameters													
Local Economy													
Social Impacts													
Health & Safety													

8.2 CHARACTERISTICS OF IMPACTS (NATURE, MAGNITUDE, EXTENT AND LOCATION, TIMING, DURATION, REVERSIBILITY AND RISK)

The impact characteristics are identified to screen out potentially insignificant environmental and social impacts from potentially significant adverse environmental and social impacts during operational phases of the project. The objective of impact screening process is to assess the significance of issues related to the air, water, noise, soil, transportation, civil work, communication, the hazards and external constraints. The beneficial and adverse impacts of project during planning & designing, construction and operational phases are identified based on their duration, location, frequency, extent, significance and reversibility. The impact of each activity on various environmental parameters is given below:

Table 8: Impact assessment characteristics

Sr#	Environmental Component	Impact Characteristics												
		Duration		Location		Frequency		Extent		Significance			Reversibility	
		Long	Short	Direct	Indirect	Cont.	Intermittent	Wide	Local	Large	Moderate	Minor	Rev.	Irrev.
Beneficial Impacts														
1	Employment Opportunity	☐		☐		☐			☐		☐		☐	
2	Solid Waste Management	☐		☐		☐			☐		☐		☐	
3	Land Value	☐			☐	☐			☐			☐		☐
4	Tree Plantation	☐		☐		☐			☐		☐			☐
5	Wastewater		☐	☐		☐		☐			☐		☐	
Adverse Impacts														
1	Solid Waste	•		•		•			•		•		•	
2	Health and Safety		•		•		•		•			•		•
3	Physical Hazards		•	•			•		•			•		•
4	Security Risks		•		•		•		•		•		•	

9 SCREENING OF POTENTIAL ENVIRONMENTAL IMPACTS AND MITIGATION MEASURES

This Chapter identifies the potential impacts (positive and adverse) on the physical, biological and socio-economic environment of project area due to project. It also identifies measures that will help to mitigate the adverse environmental and social impacts (if any) and it will enhance positive impacts of the project. Impacts are assessed by analyzing their magnitude and sensitivity, which is a legal requirement.

9.1 IMPACTS ASSOCIATED WITH PROPOSED PROJECT ACTIVITIES

- Environmental Impact - Operation Activity
- Socioeconomic Impact - Operation Activity

9.2 PROJECT LOCATION

There will be no impacts due to project location as the land is under lease agreement by the company. The site is already constructed.

9.2.1 COMPENSATION IN MONEY TERMS

There is no damage envisaged to fauna, flora or any other biological source due to the establishment proposed project. However, agricultural land is being converted to the built-up area. So, no compensation in monetary terms will be needed as the land is constructed and is under lease agreement.

9.2.2 REPLACEMENT/RELOCATION/REHABILITATION

No replacement, relocation and rehabilitation is requiring for the proposed project, as the subject unit is already constructed.

9.3 OPERATIONAL PHASE

The environmental and socio-economic impacts associated with the operation phase are had been studied in detail. Following is the detailed description:

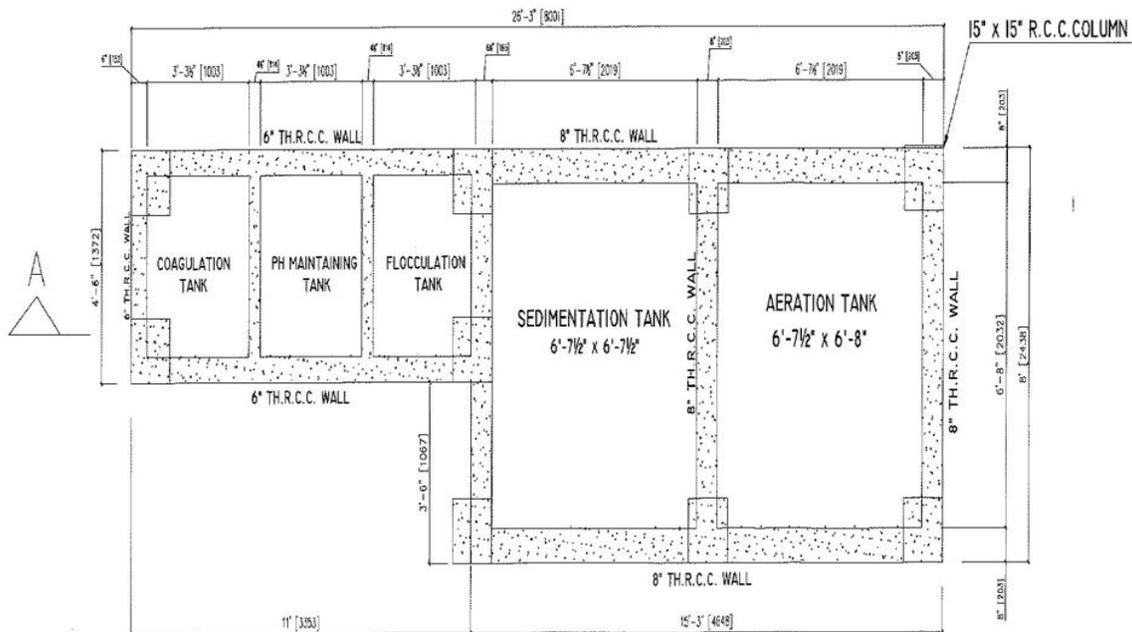
9.3.1 WASTEWATER

The building operations will generate wastewater in the form of domestic wastewater. In addition to that, process waste water will also be generate which shall be treated through waste water treatment plant prior to disposal into sewer drain. The wastewater can be a potential source of pollution to surface and groundwater resources of the area. Domestic wastewater generated during building operation is estimated to be approximately 1.4m³/day. Implementation of the proposed mitigation measures and regular monitoring is not likely to leave any significant impact of the wastewater from the proposed facility.

9.3.2 MITIGATION MEASURES

Following mitigation measures will be adopted for effective management of wastewater:

- The grey water will be treated through settling tank
- Waste segregation measures would be employed to minimize entry of solid waste into the wastewater stream
- Water conservation strategies will be employed to avoid wastage of water
- Periodic sampling and monitoring of key parameters for wastewater effluent into the receiving body (drain or sewerage system) and for this purpose samples will be collected at the discharge point to ensure effective treatment
- The design of WWTP is as follow:



9.3.3 NOISE

Noise cause stressful effect on the ears, nervous system and heart; especially to people exposed to noise above 85 dB (A) for long period of time. Due to the operation of the proposed project heavy machines can serve as the potential noise sources. This noise will depend upon the machine efficiency, their maintenance level and the nature of room housing it, and the atmospheric conditions. No significant increase in noise level in the community is envisaged under normal operation. Moreover, implementation of the below-stated mitigation techniques will also keep the noise impacts at minimum to the workers as well as to the community.

9.3.4 MITIGATION MEASURES

Noise management and mitigation plan should follow the underlying strategy:

For people working in noisy installations, ear-protection aids like ear-plugs, ear-muffs, noise helmets, headphones etc. must be provided to reduce occupational exposure. This is possible if working methods are improved by:

- Proper designing and fabrication
- Proper lubrication and better maintenance of machines
- Covering noise-producing machine parts with sound-absorbing materials to check noise production
- Reducing the noise produced from a vibrating machine by vibration damping i.e. making a layer of damping material (rubber, neoprene, cork or plastic) beneath the machine
- Using silencers to control noise from automobiles, ducts, exhausts etc. and convey systems with ends opening into the atmosphere
- Using glass wool or mineral wool covered with a sheet of perforated metal for the purpose of mechanical protection

Noise can also be controlled with barriers by enclosing the source of the noise, by placing sound-reducing barriers between the worker and the source, or by increasing the distance between the worker and the source

- Tree plantation helps to block the propagation of sound. Proponent has planned tree plantation in and around the unit premises
- Sound-proof materials will also be used for construction
- During the project operation, it should be ensured that the noise level does not exceed prescribed limits as set by WHO or Pak-EPA; for which regular monitoring must be carried out.

9.3.5 WASTE MANAGEMENT

Improper disposal of the solid waste generated during the operational phase of proposed project can pose a health hazard; pollute soil, surface and ground water. Proper implementation of the mitigation measures will ensure that the residual impact from improper management and disposal of the waste is minimal. Monitoring and inspection will be undertaken to ensure compliance and minimize any residual impact.

Following mitigation measures will be adopted:

- Waste generation will be minimized by adopting waste management strategy of reduce, reuses and recycle
- A waste management plan will be prepared, implemented and monitored for the safe collection, storage and treatment/disposal of the building waste
- Quantities of waste disposed, recycled, or reused will be logged on a Waste Tracking Register
- Records of all waste generated will be maintained
- Training will be provided to personnel for identification, segregation, and management of waste
- Various waste containers for waste collection should be placed at appropriate locations in the building
- Waste management inspections will be undertaken on a regular basis of onsite waste management and of waste disposal contractors to ensure that the waste management procedures are being followed

Monitoring measures will include:

- Record of all waste generated
- Quantities of waste disposed, reused at site or sold should be logged on the waste tracking register
- Audit of waste management on annual basis
- The areas around the project boundary and access roads should be periodically inspected to verify that no project related waste is scattered in these areas

9.3.6 AIR EMISSIONS

The air emissions will release dust and particulate matter in the environment. If these emissions are not handled may damage the health of workers, may be the cause of public nuisances and the wear& tear of the shelling machinery is fast. The facility will also be equipped with a boiler.

9.3.7 MITIGATION MEASURES

Following mitigation measures will be adopted:

- PPEs such as; dust mask will be provided to the workers
- Pre-cleaning will be carried out to reduce the dust emission
- Water sprinkling will be carried out as and when required
- The boiler emissions will be handled via scrubber which will be equipped with the boiler to control emissions.

9.3.8 EMERGENCY RESPONSE

Incidents and accidents may take place unexpectedly during project operations no matter how effective, strong and efficient the mitigation measures for all adverse impacts; especially the safety issues may be adopted. These may include; fire hazard which may poses a serious threat.

9.3.9 MITIGATION MEASURES

Following mitigation measures will be adopted:

- Fire extinguishers should be properly maintained and checked periodically
- Adequate fire hydrant system should be installed
- Flammable materials should be prohibited in the premises
- Fire alarm systems should be maintained for detection and warning of fire
- Adequate training of workers on use of fire-fighting system to deal with the situation.
- Administration of the unit will make a proper evacuation plans for emergency escape from all halls
- Emergency call service must be made available
- Fire-fighting team must remain ready at all times

9.3.10 OCCUPATIONAL HAZARDS

It includes occupational hazards like physical injuries arising from accidents such as being hit by falling weak structures, being overrun by heavy equipment. The major safety issues in operational phase are:

- Electrical Hazards
- Machine Guarding
- Eye, Head and Foot Protection
- Fire and Explosion Hazards
- House-Keeping Issues

9.3.11 MITIGATION MEASURES

Following mitigation measures will be suitable:

- Care will be taken to properly ground and insulate all equipment
- Proper machine guarding, which is critical for the prevention of injuries to workers by isolating them from moving machinery, will be provided
- Head, arms and foot PPE's will be provided

- Fire-fighting equipment will be available and their locations will be clearly marked
- Exits from work places will be well marked and visible in dim light
- Fire water will be located throughout the plant in well-marked piping
- Housekeeping will be frequent and thorough to prevent slips, trips, and falls
- Workers will be told and encouraged to use PPEs as may be standardized
- Workers' awareness and safety wall chart showing safety symbols will be displayed.
- First Aid Box will be kept in easy approach of all in case of any injury or mishap.
- Basic medical and health facilities will be provided to all employees
- Safety and warning devices such as reflectors, lights, etc. shall be installed at designated spots
- Visual monitoring of hazards and accidents will be done in order to control the potential hazard

9.4 POTENTIAL ENVIRONMENTAL ENHANCEMENT MEASURES

Tree plantation within and outside the premises is a potential environmental enhancement measure. A large area will be reserved for tree plantation and among plants native flora like Peepal, Kikar and Amaltas will be planted in the specified green zone which will have the maximum capacity to reduce noise pollution and tolerance index of these species are more than 10. Some floral species like roses and other ornamental evergreen plants will also be introduced in the lawn which will enhance aesthetic beauty. In addition, trees like Amaltas will be planted as boundary wall inside the lawn which will look like green wall. The proponent will also make arrangements for protection and maintenance of trees

9.4.1 SOCIAL ENHANCEMENT MEASURES

Following measures will be adopted to improve the socio-economic condition of the area:

9.4.2 EMPLOYMENT/POVERTY ALLEVIATION

The employment opportunities in the project area will be increased due to the establishment of project at the proposed location. During establishment un-skilled workers will be required as labors, sanitary workers and sweepers as well as for the skilled workers such as; accounts and managers to run the administration office local community will be considered on the priority basis. In totality, the overall economic conditions of the area will be improved due to the establishment of the proposed project.

10 ENVIRONMENTAL MANAGEMENT AND MONITORING PROGRAM

The potential environmental impacts are identified from the planning stage of proposed project through the Environmental Impact Assessment (EIA) process. The EIA has identified potential impacts that are likely to

arise during the project. The EIA has examined in detail both negative and positive impacts at each stage of the project covering both construction and operations phase. To minimize the effects of adverse impacts the EIA has recommended mitigation measures. The proposed mitigation measures have been based on the understanding of the sensitivity and behavior of environmental receptors in the project area, the legislative controls that apply to the project and a review of good industrial practices while operating in similar environments.

For effective implementation and management of the mitigation measures an Environmental Management Plan (EMP) has been prepared. The EMP satisfies the requirement of the Punjab Environmental Protection Department Review of Initial Environmental Examination and Environmental Impact Assessment Regulations, 2000. The EMP is a tool that serves as to manage environmental impacts and specifically focuses on implementation of mitigation measures in its true sense against likely environmental impacts.

10.1 PURPOSE AND OBJECTIVE OF THE EMP

The primary objectives of the EMP are to:

- Facilitate the implementation of the mitigation measures identified in the EIA.
- Define legislative requirements, guidelines and best practices that apply to the project.
- Define the responsibilities of the project proponent.
- Define a monitoring mechanism and identify monitoring parameters in order to:
 - Ensure the complete implementation of all mitigation measures.
 - Ensure the effectiveness of the mitigation measures.
- Define requirements for environmental monitoring and auditing.
- Provide a mechanism for taking timely action in the face of unanticipated environmental situations.
- Identify training requirements at various levels.

10.2 COMPONENTS OF THE EMP

The EMP consists of the following:

- Legislation and guidelines
- Organizational structure; roles and responsibilities
- Monitoring/Management plan
- Environmental monitoring
- Communication and documentation
- Change management Plan

- Training program/schedule

10.3 LEGISLATION AND GUIDELINES

The EIA has discussed national and international legislation and guidelines that are relevant to the project; proponent will ensure that the project is conducted in conformance to the project proponent corporate environmental policy, national legislation and relevant international conventions and that guidance is sought from national and international guidelines. Project proponent will also ensure that its key project management staff and all its assigned contractors are aware of these legislation and guidelines prior to the start of project activities

10.4 DESCRIPTION OF PROPOSED MITIGATION ACTIONS

It lists all the mitigation measures identified in the EIA and the associated environmental or social aspect in line during construction and operational phase with the administrative framework involving all the responsible implementing authorities who are required to take the planned actions/measures and monitor it accordingly. It enhances project benefits by reducing its impacts and making it environmental friendly. The environmental management and monitoring plan is given below in table.

Table 9: Management and Monitoring Plan – Operation

Sr. No.	Project Activity	Impacts	Mitigation Measures	Responsibility
1	Water Use / Wastewater	<ul style="list-style-type: none"> Surface water contamination Pollution risk from accidental spillage 	<ul style="list-style-type: none"> Wastewater from the proposed activities will be contained in settling tanks and will be reused. Compliance of effluent with PEQS will be ensured prior to discharge in water body. Water conservation practices will be followed to minimize the water usage. Water use will be monitored periodically to ensure that water is not wasted. In case of any accidental spillage, emergency plan should be implemented. 	Proponent & Contractor
2	Air Emissions	<ul style="list-style-type: none"> Compliance with prescribed PEQS for ambient air 	<ul style="list-style-type: none"> Proper ventilation and exhaust system for air passages; Control of processing exhaust emissions by proper maintenance of production unit/equipment; Proper maintenance of machinery is required to control emissions; Daily maintenance of transport vehicles is required to control air emissions. 	Proponent & Contractor
3	Noise	<ul style="list-style-type: none"> Noise Pollution Disturbance to the personnel handling the installations 	<ul style="list-style-type: none"> The noise generating area at the operations will be lined with boundary wall to reduce impact on the workers. Operators of proposed developments will wear ear protections while operating or working nearby high noise emission sources. Tree plantation to reduce the effect of noise pollution. 	Proponent & Contractor

			<ul style="list-style-type: none"> The proposed project will be placed such that the cumulative noise levels at walkways and worker locations will not exceed PEQS for noise. 	
4	Waste Management	<p>If not managed properly;</p> <ul style="list-style-type: none"> Surface and groundwater pollution Soil contamination Air pollution, odor Health hazards Aesthetic issues 	<p>Solid waste management plan will be implemented and following mitigation measures will be taken:</p> <ul style="list-style-type: none"> Only municipal solid waste will be produced which will be segregated and disposed off using environment friendly techniques Area supervisor will mark the quantity/weight and nature of the material on the drums and logbook. Training will be provided to personnel for identification, segregation, and management of waste. 	Proponent & Contractor
5	Occupational Health and Safety	<ul style="list-style-type: none"> Health problems or immediate risk may take place. Occupational health of workers and community may be affected. 	<ul style="list-style-type: none"> Providing basic medical training, safety training to work staff and basic medical service during operations. Firefighting equipment, safe storage of hazardous material, first aid, security, fencing, and contingency measures in case of accidents. Provision of adequate sanitation, washing, cooking and dormitory facilities including light up to satisfaction; Adequate signage, safety cones, lightning devices, barriers, yellow tape and persons with flags. Adequate signage, safety cones, lightning devices, barriers, yellow tape and persons with flags during operations. 	Proponent & Contractor

10.5 SCHEDULE OF IMPLEMENTATION AND ENVIRONMENTAL BUDGET

10.5.1 SCHEDULE OF IMPLEMENTATION

This project will be completed in 03 months after getting Environmental Approval. The total cost of the project is **PKR 92 million approx.** which includes; the cost of civil work, purchase of machinery and its installation, implementation of mitigation measures, site rehabilitation, etc.

10.5.2 ENVIRONMENTAL BUDGET

Environmental budget will be allocated for protection of environment. PKR 1.0 million will be allocated as environmental budget in both constructional and operational phase of project.

Table 10: Cost breakup of environmental budget

Constructional Phase		
Serial No.	Activity	Environmental Budget
1.	Air Quality Monitoring/Emission monitoring	Pkr/- 200,000
2.	Noise Monition	Pkr/- 50,000
3.	Waste Water Monitoring	Pkr/- 200,000
4.	Fire Safety	Pkr/- 200,000
5.	PPE's	Pkr/- 50,000
6.	Potential Environment Enhancement Measures	Pkr/- 200,000
Total		Pkr/- 100,000,0
Operational Phase		
Serial No.	Activity	Environmental Budget
1.	Air Quality Monitoring/Emission monitoring	Pkr/- 200,000
2.	Noise Monition	Pkr/- 50,000
3.	Waste Water Monitoring	Pkr/- 200,000
4.	Fire Safety	Pkr/- 200,000
5.	PPE's	Pkr/- 50,000
6.	Potential Environment Enhancement Measures	Pkr/- 200,000
Total		Pkr/- 100,000,0

10.6 ENVIRONMENTAL MANAGEMENT TEAM ALONG WITH THEIR ROLES AND RESPONSIBILITIES

Proponent shall hire environmental management team in operational phase of project. The roles and responsibilities of environmental management team are given below in table.

Table 11: Roles & responsibilities of environmental management team

Roles and Responsibilities		
Sr#	Concerned Persons	Duties
1	The Project Manager	<p>Following will be the responsibilities of the Project Proponent:</p> <ul style="list-style-type: none"> ▪ Ensure that the contractor is aware of all specifications, legal constraints, standards and procedures pertaining to the project specifically with regards to environment. ▪ Ensure that all stipulations within the EMMP are communicated and adhered to by contractor(s) ▪ Monitor the implementation of the EMMP throughout the project by means of site inspections and meetings. This will be documented as part of the minutes of the site meeting documents ▪ Ensuring project execution within defined budget and timelines ▪ Conducting regular check of the project status and meetings with project team ▪ Provide support and guidance to project team as and when needed ▪ Project proponent is expected to continually monitor and improve the overall performance of their operation
2	HSE Manager	<p>In addition to the health and safety responsibilities held by staff, managers and supervisors must do whatever is reasonably practical to ensure that both the workplace and the work itself are safe. This includes:</p> <ul style="list-style-type: none"> ▪ Ensuring that staff are appropriately trained and supervised ▪ Identifying, assessing and managing health and safety risks ▪ Consulting with workers (including staff, affiliates and contractors ▪ Health and safety risk assessments ▪ Decisions are made about the measures to be taken to eliminate or control these risks ▪ Health and safety risk assessments ▪ Implementing health and safety risk management programs relevant to their operations, teaching, research and consulting functions and work environment ▪ Reporting investigating and responding to all hazards, accidents, incidents and taking action to control the risk ▪ Assisting with the development, implementation and maintenance of a return to work program for injured staff. ▪ Be fully conversant with the EIA and conditions of its approval ▪ Be fully conversant with the EMMP ▪ Be fully conversant with all relevant environmental legislation, policies and procedures, and ensure compliance

		<ul style="list-style-type: none"> ▪ Convey the contents of this document to the contractor site staff and discuss the contents in detail with the Project Manager and Contractor <ul style="list-style-type: none"> ▪ Undertake regular and comprehensive inspection of the site and surrounding areas in order to monitor compliance with the EMMP ▪ Take appropriate action if the specifications contained in the EMMP are not followed ▪ Monitor and verify that environmental impacts are kept to a minimum, as far as possible ▪ Review and approve construction methods, with input from the Site Manager, where necessary ▪ Ensure that activities on site comply with all relevant environmental legislation ▪ Compile progress reports on regular basis, with input from the Site Manager, for submission to the Project Manager, including a final post excavation audit ▪ Liaise with the Site Manager regarding the monitoring of the site ▪ Report any non-compliance or remedial measures that need to be applied ▪ All environmental problems arising on the construction area will be reported to the Site Manager by the Environmental Manager. Reports on such problems will be submitted to the Project Manager by the Site Manager
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10.7 PROPOSED MONITORING PROGRAM TO ASSESS PERFORMANCE OR OUTPUT OF EMP

For effective monitoring, management and documentation of the environmental performance during the construction and operational phase of the project, environmental matters will be discussed during meetings held on-site. Environmental concerns raised during the meetings will be mitigated after discussions between project proponent and the contractors. Any issues that require attention of project proponent higher management will communicate to them for action. Project proponent and its contractors will ensure that the communication and documentation requirements specified in the EMP are fulfilled during the project.

Environmental monitoring can be categorized into two types; 1) compliance monitoring and 2) effects monitoring. The environmental monitoring program is summarized in **Table 15** which identify the roles and responsibilities of project monitoring, further described in detail in following section

10.8 COMPLIANCE MONITORING

Compliance monitoring will be carried out to ensure compliance with the requirements of the EIA. The objectives of the EIA compliance monitoring will be to:

- Systematically observe the activities undertaken by the contractors or any other person associated with the project.
- Verify that the activities are undertaken in compliance with the EIA and other conditions identified by project proponent.
- Document and communicate the observations to the concerned person(s) of project proponent so that any corrective measures, if required, can be taken timely.
- Maintain a record of all incidents of environmental significance and related actions and corrective measures.

Compliance monitoring will be the responsibility of all teams involved in the project activities i.e. project proponent and the contractors. Project proponent staff and contractors will carry out the inspections on a set frequency.

10.9 EFFECTS MONITORING

To monitor actual impacts of the project on selected sensitive receptors so that impacts not anticipated in the EIA or impacts which exceed the levels anticipated in the EIA can be identified and appropriate mitigation measures can be adopted in time. This objective will be achieved through effects monitoring.

Considering the environmental conditions of the project area and the assessment of potential impacts of the project made in the EIA, the following environmental parameters will be monitored at identified locations.

Air Quality Monitoring – Air quality monitoring will be done during the construction and operation phase of the project at the representative locations. Ambient air quality parameters will include NO_X, SO_X, CO, PM₁₀, and Smoke.

Water Quality Monitoring – Ground and surface water quality monitoring will be done during the construction and operation phase of the project at the representative locations.

Groundwater Quality Parameters: Total Coliforms, Total Colonial Count, E-Coli, pH, TDS, Total Hardness, Nitrate, Chloride, Fluoride, Colour, Manganese, Aluminium, Chromium, Cadmium, Boron, Barium, Antimony, Arsenic, Cyanide, Mercury, Nickel.

Wastewater Quality Parameters: pH, DO, TSS, Alkalinity, BOD₅, COD, Turbidity.

Noise Monitoring - The monitoring will be carried out at key locations covering all receptors

Table 12: Environmental monitoring plan

Component	Parameters	Monitoring Frequency		Responsibility	
		Construction	Operation	Construction	Operation
Ambient Air Quality	SOx , NOx, CO, PM10, Smoke	Quarterly	As per EPA, Punjab Guidelines	Project Contractor	Proponent
Ground Water Quality	pH, TDS, Chloride, Fluoride, Colour, NO3 ⁻ , Selenium, Residual chlorine, Lead, Total hardness, Turbidity, Zinc, Manganese, Aluminium, Chromium, Cadmium, Boron, Barium, Antimony, Aresenic, Cyanide, Mercury, Nickel, Total Coliform, E.Coli,b Total count.	Monthly	As per EPA, Punjab Guidelines	Project Contractor	Proponent
Surface & Waste Water Quality	pH, DO, TSS, Alkalinity, BOD5, COD, Turbidity.	Quarterly	As per EPA, Punjab Guidelines	Project Contractor	Proponent
Noise Level	Using noise level meter (minimum dB and maximum dB)	Quarterly	As per EPA, Punjab Guidelines	Project Contractor	Proponent
Occupational Health & Safety	Proper provision of PPEs to workers	Daily	Daily	Project Contractor	Proponent

10.10 PROPOSED EMP REPORTING AND REVIEWING PROCEDURES

During construction, EMP reporting and reviewing will be done by the contractor/HSE department. Regular monitoring will be done and reports will be submitted in EPA as per condition of Environmental Approval of construction phase.

- Monitoring reports will be reviewed by EMP team and HSE department
- Photographic records will also be maintained
- Recorded data will be reviewed by supervisory contractor/proponent so that it can be further improved if required.

10.11 TRAINING NEEDS

Environmental training will help to ensure that the requirements of the EIA and EMP are clearly understood and followed by all project personnel throughout the project period. Environmental training will form part of the environmental management system. The training will be directed towards all personnel for general environmental awareness

10.12 OBJECTIVES OF THE TRAINING PROGRAM

The key objective of training program is to ensure that the requirements of the EMP are clearly understood and followed throughout the project. The trainings to the staff will help in communicating environmental related controls specified in the EIA and EMP.

10.13 OBJECTIVES OF THE TRAINING PROGRAM

The key objective of training program is to ensure that the requirements of the EMP are clearly understood and followed throughout the project. The trainings to the staff will help in communicating environmental related controls specified in the EIA and EMP.

10.14 TRAINING SCHEDULE

The training modules will include air, noise and water pollution monitoring, social awareness, Environmental Laws, Environmental Quality Standards usage of personal protection equipment, and health and safety related issues on the construction site.

The contractor will train all construction workers in basic sanitation and health care issues and in general health and safety matters, and on the specific hazards of their work. Training should also consist of basic hazard awareness, site specific hazards, safe work practices, and emergency procedures for fire, evacuation. A generic scope of the training which covers the requirements of the EIA and the EMP is discussed below in **Table** while

site contractor will prepare site specific training plan considering these training contents.

Table 13: Training needs

Target Audience	Contents	Schedule
Selected management staff of contractor and selected staff	<ul style="list-style-type: none"> ▪ Introduction to project EIA and EMP. Key findings of EIA ▪ Mitigation measures ▪ EMP ▪ Social and cultural values of the area. 	Prior to the start of project activities
All site personnel (including locally hired staff)	<ul style="list-style-type: none"> ▪ Environmental sensitivity of the project area ▪ Waste disposal ▪ Community issues/ Social and cultural values 	Prior to the start of project activities
Construction supervisor/ Installation crew	<ul style="list-style-type: none"> ▪ EMP communication, documentation and monitoring requirements. ▪ Good construction & installation practices. ▪ Dust emissions control 	Prior to the start of construction & installation activities
Drivers	<ul style="list-style-type: none"> ▪ Safety provision ▪ Road access restrictions ▪ Dust reduction ▪ Waste disposal ▪ Emergency response preparedness 	Before and during field operations
Selected staff	Safety provision Hazardous waste disposal Emergency response preparedness	Prior to start of project operations

11 STAKEHOLDER'S CONSULTATION

Public consultation refers to the process by which the concerns of local affected persons and others who have plausible stake in impacts assessment of the project or activity are ascertained with a view to taking into account all the material concerns in the project or activity design as appropriate. According to the IEE and EIA Review Regulations, 2022 public consultation is mandatory for any socio-environmental study. For this purpose, assessment survey and public consultation sessions held with different stakeholder groups that may be impacted. The consultation process was carried out in accordance with the guidelines laid by EPA, Punjab. The objectives of this process were to:

- Share information with stakeholders on proposed project installation and operation.
- To access the impacts on the physical, biological, and socio-economic environment.
- Understand stakeholder concerns regarding various aspects of the project.
- Understand the perceptions, assessment of social impacts and concerns of the communities of the project area.
- Find out the awareness level and situation of acceptability to identify any issues for the implementation of said project.
- To invite people to express their views about the positive/negative impacts on their life styles and environment.

This report includes all the comments, which were taken into account in preparing the definitive development concept for the installation of the proposed unit.

11.1.1 CONSULTATION MECHANISM

Primary stakeholders were consulted during informal and formal meetings. The consultation process was carried out in the Urdu language. During these meetings a simple, non-technical, description of the project was given, with an overview of the project's likely human and environmental impact. This was followed by an open discussion allowing participants to voice their concerns and opinions. In addition to providing communities with information on the proposed project, their feedback was documented during the primary stakeholder consultation. The issues and suggestions raised were recorded in field notes for analysis, and interpretation.

By reaching out to a wider segment of the population and using various communication tools such as participatory needs assessment, community consultation meetings, focus group discussions, in-depth

interviews, and participatory rural appraisal EIA involved the community in active decision-making. This process will continue even after this EIA has been submitted, as well as during future EIA in which similar tools will be used to create consensus among stakeholders on specific environmental and social issues.

Secondary stakeholder consultations were more formal as they involved government representatives and local organizations, consulted during face-to-face meetings. They were briefed on the EIA process, the project design, and the potential negative and positive impact of the project on the area's environment and communities. It was important not to raise community expectations unnecessarily or unrealistically during the stakeholder consultation meetings in order to avoid undue conflict with community's leaders or local administrators. The issues recorded in the consultation process were examined, validated, and addressed in the EIA report. This section involves communication of possible impacts and concerns with

- Proponents Environmental Management Team
- The responsible authority
- Other departments and agencies
- Environmental Practitioners and experts
- Affected and wider community

11.2 PROPONENT'S ENVIRONMENTAL MANAGEMENT TEAM

Consultation regarding establishment of Paper Mill by M/s Jahangir Packages (Pvt.) Ltd was done with stakeholders and anticipated impacts were discussed. Concerns of locals, Environmental Practitioners & experts and Government departments were discussed and asked to consider them while construction of above-said project. Locals will be preferred for employment after providing proper training. Mitigations measures mentioned in EMP will be truly implemented.

11.3 THE RESPONSIBLE AUTHORITY

Overall responsibility for implementation of EMP will be that of project proponent. He will appoint an HSE/Project Manager of relevant qualification. HSE/Project Manager will act as Environmental Manager and will manage the all HSE condition at the PEQS.

11.4 THE OTHER DEPARTMENTS AND AGENCIES

Different Government departments were consulted regarding establishment of proposed project. Government officer were consulted by the socio-environmental team of the consultants and concerned details about the project were noted down through personal interviews, group meetings, etc., in their offices.

11.5 ENVIRONMENTAL PRACTITIONERS AND EXPERTS

Consultation with Environmental Practitioners and experts was done and following comments and suggestions were observed.

Table 14: Consultation with environmental practitioners and experts

Name	Qualification	Comments/suggestions
Ms. Rabiya Mahmood	Ph.D. (scholar) Environmental Sciences	Following comments are summarized: <ul style="list-style-type: none"> ▪ Latest technology must be preferred ▪ Regular monitoring should be conducted
Ms. Nusrat Ehsan	Ph.D. (scholar) Environmental Sciences	<ul style="list-style-type: none"> ▪ She said that current project must be installed as : ▪ it will include recycling of waste paper ▪ quality paper will be available ▪ good household practices must be practiced
Mr. Danial Zaib	BS Environmental Sciences	He said that: <ul style="list-style-type: none"> ▪ Locals should be preferred for employment. ▪ In case of outsider's residence must be provided ▪ Proper mitigation measures must be adopted while construction and operation of this project

11.6 AFFECTED AND WIDER COMMUNITY

Social survey was conducted to consult with local community. Their concerns were noticed and discussed with proponent and their team. Majority was in favor of project their details are given in table.

12 CONCLUSION AND RECOMMENDATION

12.1 CONCLUSION AND RECOMMENDATIONS

Paper Mill by M/s Jahangir Packages (Pvt.) Ltd respects the environment, supports sustainable development

and is committed to environmentally sound business practices. The project will provide affordable and high-quality paper to consumers. This study was carried out to assess the environmental and socioeconomic impacts of the proposed project. The assessment was carried out in keeping with the legislation of Pakistan, as well as national and international guidelines.

Baseline environmental and socioeconomic information was collected from a variety of sources, including reports of previous studies, published literature, and field surveys. The information collected was used to compose profiles of the natural, socioeconomic, and cultural environment likely to be affected by the project.

The proposed activities were reviewed, and an assessment was made of the potential impacts of these activities on the area's natural and socioeconomic environments, using both qualitative and quantitative assessment methods. Where appropriate, mitigation measures were recommended to keep the environmental impacts within acceptable limits.

It was analyzed that most of the aspects related with the proposed project have very minor impacts. It is therefore concluded that if the implementation of all mitigation measures is carried out as described in this report, the anticipated impact of the project on the area's natural and socioeconomic environment will be well within acceptable limits.

Proponent of subject project has expressed strong commitment to protection of the social and natural environment from any potential adverse impact of the project. A preventive maintenance philosophy supported by robust inspection plans and sound operational practices will be adopted to ensure sustainable and sound functioning of the proposed project. Therefore, it is recommended that the competent authority may please be issues Environmental Approval for the operation of this project.

13 APPENDICES

13.1 GLOSSARY

Air Quality	Measurement of the pollutants in the air; a description of healthiness and safety of the atmosphere.
Consultation	Consultation refers to two-way transfer of information or joint discussion between project staff and the affected population. Systematic consultation implies a sustained and rigorous sharing of ideas. Bank experience shows that consultation often yields the best resettlement alternatives, fruitful procedures for continued participation, and independent information on actual conditions for implementation.
Closure	The action of making new or secret information known.
Env. Management	Attempt to control human impact on and interaction with the environment in order to preserve natural resources
Effluent	Wastewater - treated or untreated - that flows out of a treatment plant, sewer, or industrial outfall. Generally, refers to wastes discharged into surface waters.
Evaluation	The making of a judgment about the amount, number, or value of something; assessment.
Geology	A science that studies rocks, layers of soil, etc., in order to learn about the history of the Earth and its life.
Ground Water	Aquifers currently being used as a source of drinking water or those capable of supplying a public water system. They have a total dissolved solid content of 10,000 milligrams per liter or less and are not "exempted aquifers."
Hazardous	Substance or material, which could adversely affect the safety of the public, handlers or carriers during transportation.
Household	People residing under one roof, using the same hearth and operating as a single economic unit.
Impact	Effect on someone or something
Jurisdiction	The extent of the power to make legal decisions and judgments.
Land Acquisition	The process whereby a person is compelled by a public agency to cede

all or part of the land a person owns or possesses, to the ownership and possession of that agency, for public purpose in return for compensation Supervising activities in progress to ensure they are on-course and on schedule in meeting the objectives and performance targets.

Occupational Health	Maintenance of the highest degree of physical, mental and social wellbeing of workers in all occupations by preventing departures from health, controlling risks and the adaptation of work to people, and people to their jobs.
pH	pH is a measure of how acidic/basic water is.
Project Area	The area specified by the funding and/or implementing agency according to the Official Gazette Notification and includes the areas within the administrative limits of the Federal or a Provincial Government.
Proponent	A person who advocates a theory, proposal, or course of action.
Capacity	The volume of products or services that can be produced by an enterprise using current resources.
Quality Control	A system of maintaining standards in manufactured products by testing a sample of the output against the specification.
Rehabilitation	Include all compensatory measures to re-establish; at least lost incomes, livelihoods, living and social systems. It does not include the payment of compensation for required assets.
Scope	The extent of the area or subject matter that something deals with or to which it is relevant.
Social Environment	It includes the culture that the individual was educated or lives in, and the people and institutions with whom they interact.
Stakeholders	Include affected persons and communities, proponents, private and public businesses, NGOs, host communities and EPA.
Topography	Details of the surface features of land. It includes the mountains, hills, creeks, and other bumps and lumps on a particular hunk of earth.

13.2 LIST OF ABBREVIATIONS

EIA	Environmental Impact Assessment
EMMP	Environment Mitigation and Monitoring Plan
EMP	Environmental Management Plan
EPAs	Environmental Protection Agencies
IEE	Initial Environmental Examination
NGO's	Non-Government Organizations
NOC	No Objection Certificate
O&M	Operation and Maintenance
PEPA	Pakistan Environmental Protection Act 1997
PEQS	Punjab Environmental Quality Standards
DO	District Officer
PKR	Pak Rupees
mg/l	Milligram per Litre
mg/m ³	Milligram per Cubic Meter
PPE	Personal Protective Equipment
QC	Quality Control
BOD	Biochemical Oxygen Demand
COD	Chemical Oxygen Demand
WWTP	Wastewater Treatment Plant
SMART	Self-Monitoring and Reporting Tool
NOX	Oxides of Nitrogen
SOX	Oxides of Sulphur
PM	Particulate Matter

13.3 LIST OF INDIVIDUALS AND ORGANIZATIONS CONSULTED ALONG WITH THEIR WRITTEN FEEDBACK

			<p>The survey in the study area following concerns of the local community were noted:</p> <ul style="list-style-type: none"> ▪ Wastewater should be properly treated prior to final disposal in nearby drain. ▪ Solid waste should be managed effectively by adopting the standard practices of the area. ▪ An effective EMMP should be designed and enforced with true spirit. ▪ Health of the workers should be ensured. ▪ Plantation should be carried out at extensive scale. ▪ Construction activity should be carried out during day hours. ▪ Noisy activities should be confined. ▪ PPE's must be provided to workers ▪ Indigenous trees around the facility should be planted to control air pollution. ▪ Removal of shrubs and bushes should be avoided to the extent possible.
1.	Fahim Khan	0345-4166073	
2.	Mudddasar Ahmd	0323-7141371	
3.	Mudassar Pervaiz	0302-9383501	
4.	Muhammad Zahid	0304-8141488	
5.	Muhammad Aslam	0345-6032550	
6.	Ghulam Niazi	0300-4577547	
7.	Muhammad Danish	0308-4522737	
8.	Sajjad AHmad	0300-4966961	
9.	Adeel Ahmad	0306-4054157	
10.	Abid Azeem	0333-4598420	
11.	Azeem Sarwar	0304-0113595	
12.	Mudassar Ali	0301-6065885	
13.	Muhammd Jamil	0307-8750545	
14.	Waseem Masroor	0311-7990673	
15.	Sohail Ahmad	0307-4273364	
16.	Muhammad Aslam	0300-8972941	
17.	Hussain Ali	0304-8141488	
18.	Muhammad Siddique	0300-4577547	
19.	Amjad Ali	0304-6368671	
20.	Sabir Mahmood	0300-7987863	
21.	Shakeel Subhani	0343-2920843	
22.	Kareem Niazi	0306-7869122	
23.	Subhan Ali	0301-9356728	
24.	Shahbaz Ahmad	0333-20290431	
25.	Muhammad Shahid	0313-83984235	

13.4 SOURCES OF DATA AND FULL LIST OF ALL REFERENCE MATERIAL USED

1. Field surveys,
2. Government site
3. Stakeholder consultation
4. Proponent
5. Published articles
6. Culaba, A. 2020. A methodology for the life cycle and sustainability analysis of manufacturing processes. Ph.D. dissertation, University of Portsmouth, England.
7. Culaba, A. B. and M. R. I. Purvis. 2019. A methodology for the life cycle and sustainability analysis of manufacturing processes. *Journal of Cleaner Production* 7(6): 435–445.
8. ISO (International Organization for Standardization). 1997. ISO 14040: Environmental management—
9. Life cycle assessment—Principles and framework. Geneva: ISO.
10. Jensen, A., L. Hoffman, T. Moller, A. Schmidt, K. Christiansen, and J. Elkington. 2017. *Life cycle assessment: A guide to approaches, experiences and information sources*. Copenhagen: European Environment Agency.
11. Pineda-Henson, R., Culaba, A. B., & Mendoza, G. A. (2012). Evaluating environmental performance of pulp and paper manufacturing using the analytic hierarchy process and life-cycle assessment. *Journal of Industrial Ecology*, 6(1), 15-28.

13.5 TERMS OF REFERENCES

The consultants is required to carry out an environmental impact assessment study of the project under Section-12 of Pakistan Environmental Protection Act 1997/ Punjab Environmental Protection (Amendment) Act 2012.

The Study should be comprehensive and should cover all aspects which are envisaged under the relevant national and provincial laws & regulations including but not limited to:

- Identification and recommendation for suitable solution/treatment/mitigation measures for emissions and effluents such as wastewater and sludge etc. in accordance with Punjab Environmental Quality Standards (PEQS).
- Identification and recommendation for suitable solution/treatment/mitigation measures of solvents, oils (tar), hazardous waste, organic compounds, steam, flue gases, particulate matter and chemical compounds harmful for the environment and other substances leading to air, noise, water and soil pollution in accordance with PEQS.

The Study should be acceptable to the relevant national and/or provincial authorities (relevant authorities) in Punjab.

13.6 LIST OF NAME, QUALIFICATION AND ROLES OF TEAM MEMBERS CARRYING OUT IN IEE/EIA STUDY

Sr. No.	Name	Designations	Qualifications	Roles & Responsibility
1.	Dr. Mateen Shafqat	Peer Advisor	PhD Environmental Sciences PMAS, Arid Agriculture University M. Phil Environmental Sciences PMAS, Arid Agriculture University M.Sc. Environmental Sciences PMAS, Arid Agriculture University	Technical Peer Review
2.	Mr. Kamal Ahmed Cheema	Lead Environmentalist	M. Phil. Environmental Economics PIDE, Islamabad Diploma in Environmental Law Punjab University, Lahore BS Environmental Sciences University of Gujrat	Technical Peer review
3.	Ms. Maham Ayesha	Manager Operations	PHD, Environmental Sciences, GCU, LHR MS Environmental Sciences, NUST BS Environmental Sciences, University of Gujrat (UOG)	Legal framework review and Stakeholder consultation IEE/EIA Expert, Environmental & Social Baseline, Report Writing.
4.	Arslan Iqbal	Environmentalist	MS Environmental Sciences, The University of Lahore BS Environmental Sciences University of Lahore	Project Coordination and management, Impact Assessment and Mitigation Measures, Environmental Management Plan, Technical Report Writing.
5.	Mr. Jawad Shafique	Zoologist	M. Phil Development Studies, PIDE, Islamabad. M.Sc. Development Sciences	Legal framework review and Stakeholder consultation, IEE/EIA

			Islamic International University, Islamabad	Expert, Environmental & Social Baseline, Report Writing.
6.	Ms. Amna Hafeez	Environmental & GIS Expert	M.Sc. Mountain conservation and Water management Punjab University, Lahore	Legal framework review and Stakeholder consultation, IEE/EIA Expert, Environmental & Social Baseline, Report Writing.
7.	Ms. Huda Ashfaq	Environmental Expert	M.Phil Environmental Sciences, UVAS, Lahore	Environmental & Social Baseline, Environmental Management Plan, Report Writing.